REDACTED

This document may not be disclosed or reproduced in whole or in part without prior written permission from a representative of the Company with the authority to grant such permission.

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

Add to Cart

	,						F	Add	to (Cart
			Mo	o/Yr		Sits is	Servi	edy	Notic	Cart Juide
]	Revisio	ns					Rev:		
Letter	E.O. Number	- Desci	ription]	Date	
	July 200	<u></u>								
Used On	Contract#:									
1/100						V	Ca			
Prepared By:						Your	Co			
Your Dept:										
Your Dept:					WELD	ING PR	ROCEI	OURE		
Your Dept:								_ _		
Your Dept:			Size:	A	CAGE:			Form 1	Rev: Orig	1 of 1

TABLE OF CONTENTS

1.0 Sc	cope	3
2.0 G	uidelines	
3.0 E	quipment	
4.0 M	aterials	
5.1	Component Cleanliness	3 3 3 3
5.2	Welding Equipment	<u>_</u>
5.3	Fitup	
5.4	Weld Log	<u>*</u> \$
5.5	Control Adjustments	
6.0 W	orkmanship	

	Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.	quality-control-	plan.com/copyri	ght.htm		
	Copyright © InF Specialties, LLC. All rights reserved worldwide. www.					
C		REV	CAGE	DOC#:		2 of 2
	Your Co	Orig	CAUE	DOC#.	Your #	2 01 2

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

cannot be maintained within these limits of adjustment, welding must

Your Co	REV	CAGE	DOC#:		3 of 3
	Orig			Your #	

Workmanship 6.0

copyright of the specialties, I.C. All rights reserved worldwide. The quality of the welded assembly is determined according to the contract specified

Your Co **REV CAGE** DOC#: 4 of 4 Your # Orig

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

(Template User Guide: replace demo content as required - delete this comment prior to release)

Welding Procedure Specification of the Military Reserved worldwide.

Rev: Orig E.O. Number - Description Letter Date Contract#: Your Company Name WELDING PROCEDURE SPECIFICATION Size: 1 of 1 Form Rev: Orig

TABLE OF CONTENTS

	COPE	
2.0 SI	UPPORTING DOCUMENTS	
	ROCEDURES	
3.1	PRE-QUALIFIED WELDING PROCEDURE	3
3.2	PROCEDURE QUALIFICATION RECORD	
3.3	WELDING PROCEDURE SPECIFICATION	5
3.4	WELDING PARAMETERS:	6
Copyright	© JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyrig	ght.htm
,0R	idhi specialile	

V C	REV	DOC#:	2 of 2
Your Company name	Orig	Your	· Doc #

1.0 SCOPE

This welding procedure is valid using conditions and variables according to AWS D1.1. The Company establishes appropriate safety and health practices for each project. The user needs a significant knowledge of welding and must be certified prior to production welding using this procedure.

2.0

- 2.1
- 2.2
- 2.3
- 2.4

3.0

- 3.1
- 3.2
- 3.2

3.1

The Company establishes appropriate safety and health practices for each project. The user needs a significant knowledge of welding and must be certified prior to production welding using this procedure. 2.0 SUPPORTING DOCUMENTS 2.1 AWS A2.4, Standard Symbols for Welding, Brazing and Nondestructive Examination 2.2 AWS A3.0, Standard Welding Terms and Definitions 2.3 AWS A5.X, Filler Metal Specification 2.4 AWS D1.1 Structural Welding Code 3.0 PROCEDURES 3.1 Pre-Qualified Welding Procedure 3.2 Procedure Qualification Record 3.2 Welding Procedure Specification 3.1 PRE-QUALIFIED WELDING PROCEDURE									
2.0 SUPPORTING DOCUMENTS									
2.1 AWS A2.4, Standard Symbols for Welding, Brazing and Nondestructive									
Examination 2 AWS A3.0, Standard Welding Terms and Definitions									
AWS A3.0, Standard Welding Terms and Definitions									
2.3 AWS A5.X, Filler Metal Specification									
2.4 AWS D1.1 Structural Welding Code									
3.0 PROCEDURES									
3.1 Pre-Qualified Welding Procedure									
3.2 Procedure Qualification Record									
3.2 Welding Procedure Specification									
V									
Material Welding Process SMAW									
Manual or Machine Manual									
Position of Welding 1F Flat, 2F Horizontal (replace with your position)									
Filler Metal Specification									
Shielding Gas N/A Flow Rate N/A Single or Multiple Pass Single									
Single or Multiple Fass Single (?)									
Welding Current BD									
Polarity TBD									
Welding Progression									
Travel Joint Detail									
Speed									
TBD TBD TBD Corner Joint, Fillet Weld All Around ¼"(?)									

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

Voya Compony nome	REV	DOC#:	3 of 3
Your Company name	Orig	Your Doc #	

Form Rev: Orig

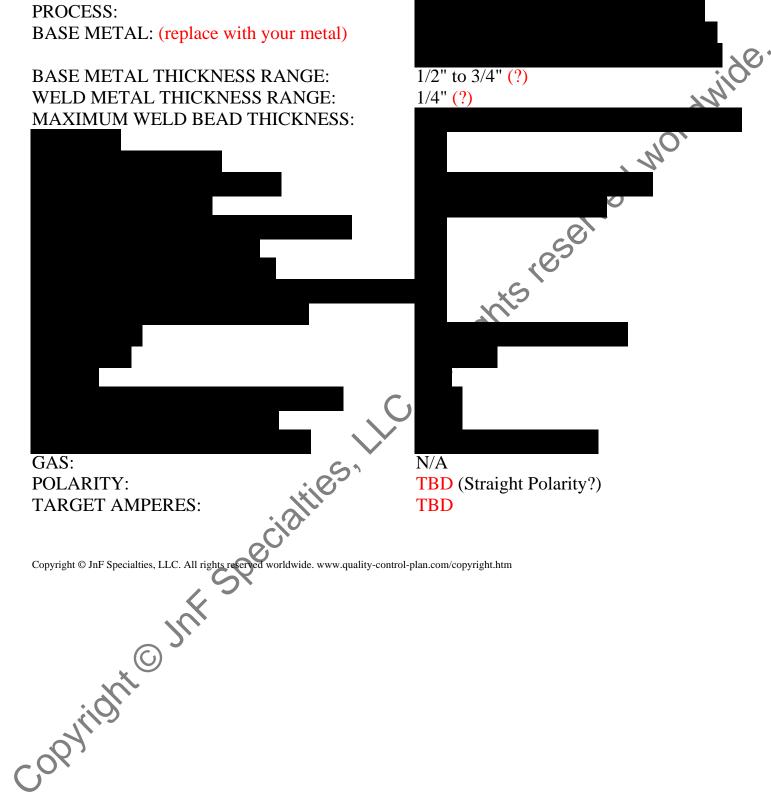
3.2 PROCEDURE QUALIFICATION RECORD

MATERIAL SPECIFICATION:	
WELDING PROCESS:	Shielded Metal Arc Welding (SMAW) Manual N/A 1F Flat, 2F Horizontal (?) N/A
MANUAL or MACHINE:	Manual
TENSILE STRENGTH, psi:	N/A
POSITION OF WELD:	1F Flat, 2F Horizontal (?)
GUIDED BEND TESTS:	N/A
ELECTRODE SPEC:	
RADIOGRAPHIC EXAM NO:	N/A
ELECTRODE CLASS:	
	N/A *S *S
PRE-HEAT/POST-HEAT TEMP:	N/A
WELDER'S NAME:	Your Name
VISUAL INSPEC	ΓΙΟΝ (Class B Inspector)
APPEARANCE:	
UNDERCUT:	None detected
POROSITY:	None detected
POROSITY: WELDING	G PROCEDURE
PASS NO:	
OPYIO,	
8,	
.0.	

 $Copyright @\ JnF\ Specialties, LLC.\ All\ rights\ reserved\ worldwide.\ www.quality-control-plan.com/copyright.htm$

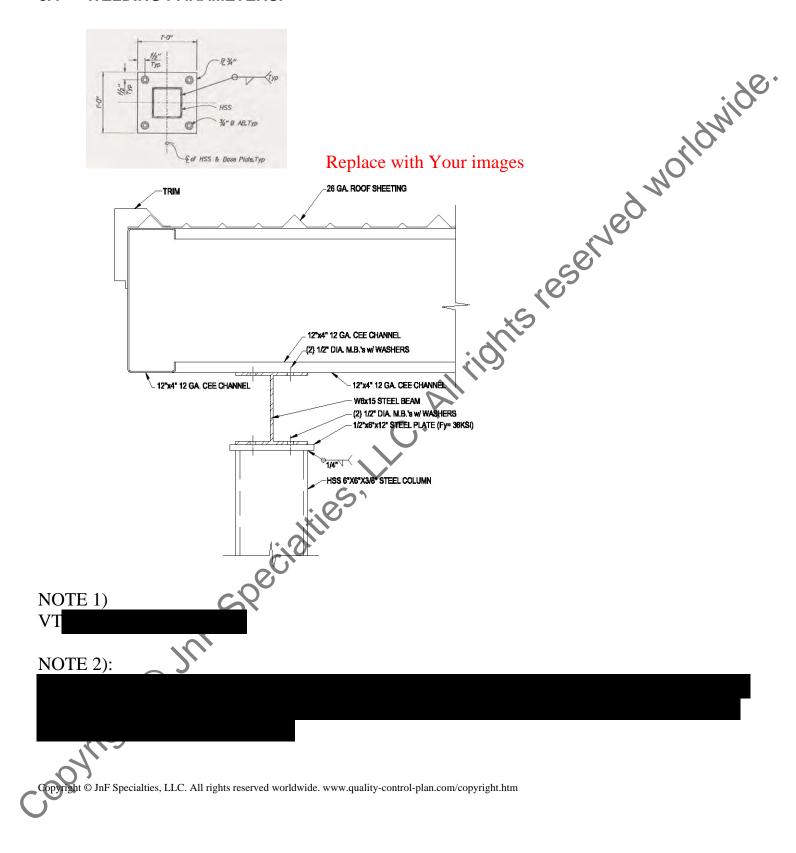
V. C.	REV	DOC#:	4 of 4
Your Company name	Orig	Your Doc	#

3.3 WELDING PROCEDURE SPECIFICATION



V C	REV	DOC#:	5 of 5
Your Company name	Orig	Your Doc #	

3.4 WELDING PARAMETERS:



V. C	REV	DOC#:	6 of 6
Your Company name	Orig	Your Doc #	