

Your Company Name

PURCHASING

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Origination	Date: XXXX	
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Date:	Latest Revision Date	
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Document Status:	Draft, Redline, Released, Obsolete	
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Abstract:

Ink spec This document describes the purchasing process.

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Rev: Orig

TABLE OF CONTENTS

2.0	PURPOSE		4
2.0	THEORY	10	4
3.0	PROCEDURE: SUPPLIER EVALUATION AND SELECTION	<i>"</i> O,	4
4.0	PROCESSING REQUISITIONS AND PURCHASE ORDERS		5
5.0	OTHER PURCHASING RULES		6
6.0	OTHER PURCHASING RULES PROCESS MAP		8
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1.0 PURPOSE

This document defines the Purchasing process including or making reference to procedures for the various activities within the process.

Note: this procedure applies to suppliers of products or providers of services that directly affects the quality of our products or services. Suppliers that provide office and maintenance supplies, furniture, grounds keeping services, etc. are not subject to the controls of this procedure.

2.0 THEORY

The purchase of materials that go into our products or services that help us produce products affects everything we make. As a result, it is important to monitor and control the quality of both products and services that we receive as well as the suppliers of such products and services.

3.0 PROCEDURE: SUPPLIER EVALUATION AND SÉLECTION

- 3.1 All suppliers of product related materials or services must be evaluated unless these Suppliers are: listed on a Customer's approved Supplier list, Government approved Supplier or listed on the Customer's requirements.
- 3.2 Supplier evaluation is conducted by following the format on the Supplier Evaluation Form.
- 3.3 The Supplier Evaluation Form ensures that all new suppliers are properly evaluated for criteria related to quality, delivery, pricing, reputation, risk and other factors.
- 3.4 Once approved through the Supplier Evaluation Form, the Quality Manager will update the Approved Supplier List.
- 3.5 The following ratings apply to suppliers:



3.6 Once entered into the Approved Supplier List, suppliers are rated as

3.7 Using incoming (receiving) inspection results for product suppliers and employee feedback on service providers, the Quality Manager will determine if the Supplier should be increased in rating to

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3.8 Using the results from combine will determine if the Supplier shows	nation of the following functions for prould be increased in rating to	oduct suppliers, the Quality Manager
Performance Rating Spreadsheet,	duct, incoming inspection results a which calculates the Supplier's cur w Supplier that rates 100% on their	rent quality rating based on parts
3.10 If a new Supplier rates the Supplier rates less than 100% action and a rating.	the Supplier remains at on the Quality	until determine a course of
3.11 If any Supplier rates less that Manager will determine a course of a	• •	ated and the Quality
3.12 If items are returned to any course of action and a rating.	Supplier using a Material Shipper, th	ne Quality Manager will determine a
3.13 Any Supplier may be de-rated Manufacturing, Purchasing and Qual	d to for any reason upon ity. Such a change shall be noted on	on a consensus of representatives of
3.14 Management may override	CS'	
3.15 During management review, and each suppliers' rating may	the entire Approved Supplier List is	subject to continuous improvement
4.0 PROCESSING REC	UISITIONS AND PURCH	ASE ORDERS
	ition, the Quality Group will determine and notify Purchasing when a Cu	
4.2 When appropriate, the purch		
4.3 As applicable, purchase orde a) the	r information includes:	

b)

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d) rec	quirements relative to:
e)	
1)	
4.4 Supp	The requirements for delegation are defined when the Company delegates inspection verification to a lier. The Approved Supplier List is used to
4.5	When the Company or its Customer needs to perform verification activities at a Supplier facility, the
4.6	See the process map herein.
4.7 maint	Emergency Purchasing Authority: The Company will authorize the shift foreman and/or the enance foreman emergency purchase authority for the procurement of
5.0	OTHER PURCHASING RULES
5.1	In all instances, the Purchasing Department will strive for fairness and equity among suppliers using
5.2 comp	Any employee of the Purchasing Department that has any financial or other interest in a supplier any, either directly or through any member of his/her immediate family, shall
5.3	The acceptance by purchasing personnel of gifts or gratuities from suppliers is
5.4 Supp	The acceptance of items intended for the purpose of advertisement and bearing the name of the lier is

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The Purchasing department will cooperate with Customer-related activities and will participate where 5.5 requested

5.6 The Purchasing department will not, in any way,

or regulatory

Anthom

Anthom The Company will abide by all Government clauses or other statutory or regulatory requirements as aced by the order, contract or other requirements document.

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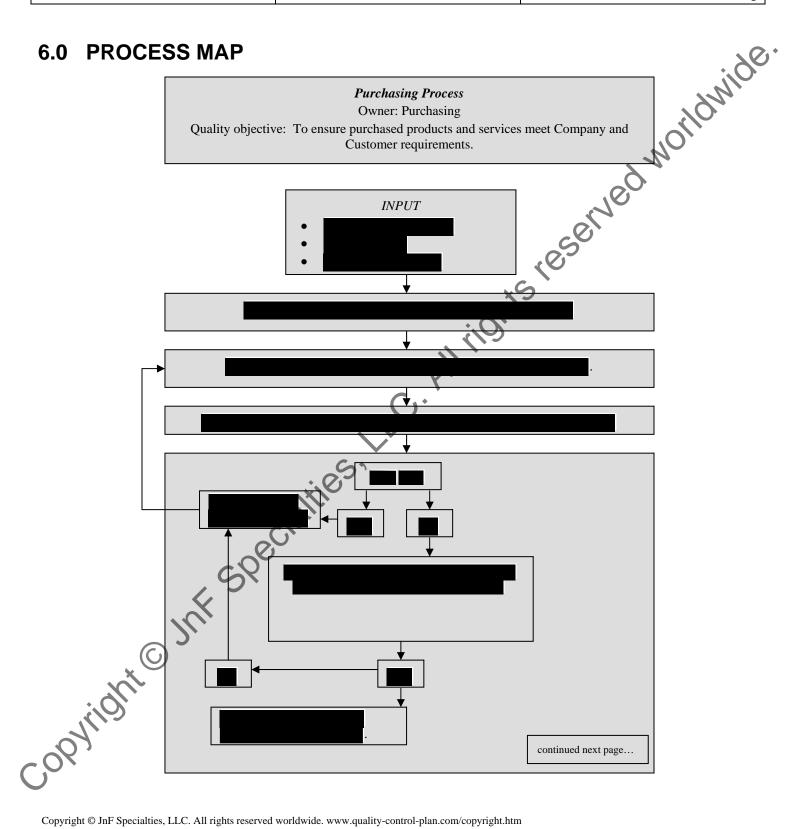
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6.0 PROCESS MAP

Purchasing Process

Owner: Purchasing

Quality objective: To ensure purchased products and services meet Company and Customer requirements.



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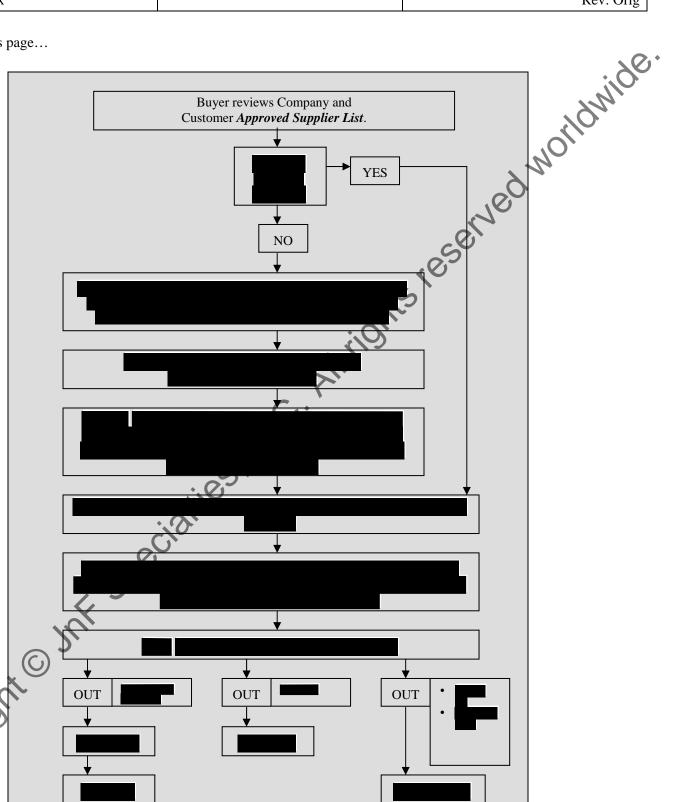
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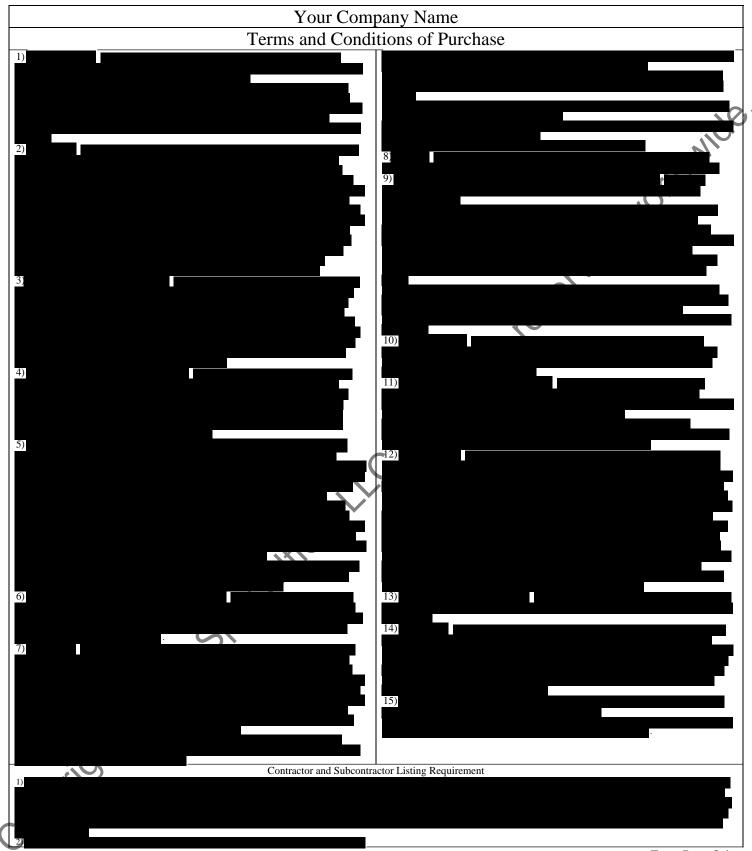


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	Phon	ie: xxx	JRCHASE ORDI Your Company Name x-xxx-xxxx Fax: xxx ress, City, State, Zip (e x-xxx-xxxx	Purchase Order #: This order number must app and invoices. Send 2 copies Attention:	ear on all bills of of invoice to:	f lading, pac	eking slips
#	Qty	Unit	Part Number		Description		Price	Subtotal
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	Project: Customer, Unique ID, Part Number
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Abstract:

This document describes the work instruction for reviewing purchase order content.

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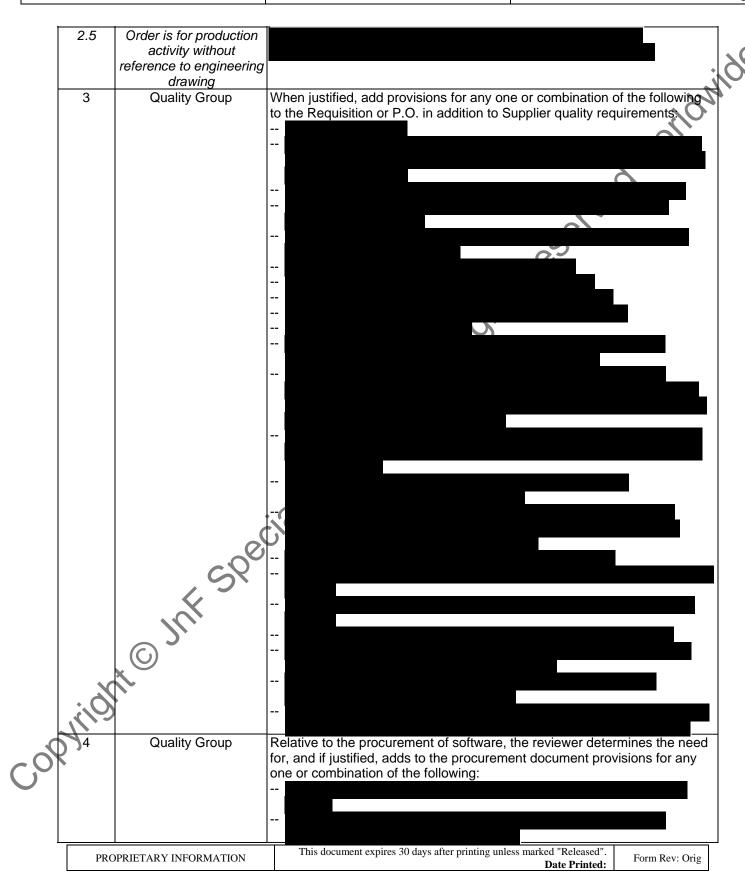
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1	Quality Group]	Check-off applicable requirement boxes on Requisition
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		[The reviewer determines the need for, and if justified, imposes the
			requirements of
2	Quality Group		
			7
	IF		THEN
2.1	Older Revision		
0.0	Supply Required	V	<u> </u>
2.2	Requisition is marked "Under Revision"	J'	
	Under Revision		
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	11.		
2.3	A Raw Material		
0	Requirement is not		
	Specified		
2.4	Deviation to drawing is		
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'	such as "Less Note"		
	Deviation to drawing is noted on Requisition		
	such as "Less Note"		
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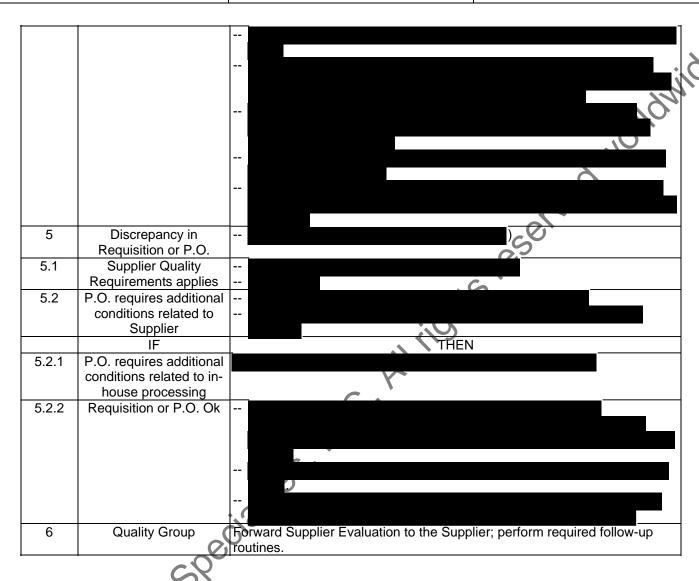


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J	REQUEST FOR QUO	OTE	No:		<u> </u>
	Supplier Name		Date:		20
То:	Street		Phone:		110
10.	City, State		Fax:		1974
This request for quote	(RFO) is subject to		Email:		
This request for quote		quote your best price and del	ivery for the	following item	(c):
Item Quantity	Part No.	Description	ivery for the	Unit \$	Total \$
		Description			
Requirements					
Exceptions:					
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		Your Logo					Your Co Name Address City - State - Zip
						Ph	one - Fax - Email
		QUOTATION			No:		
		Customer Name			Date:		26
	То:	Street			Phone:		
	10.	City, State			Fax:		1974
		Zip			Email:		
This qu	otation by (You	ur Co Name) (the Seller) to the perso	n identii	fied as the Customer or	Buyer is ma	de subject to	
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Abstract:

This document describes flowdown requirements for Suppliers.

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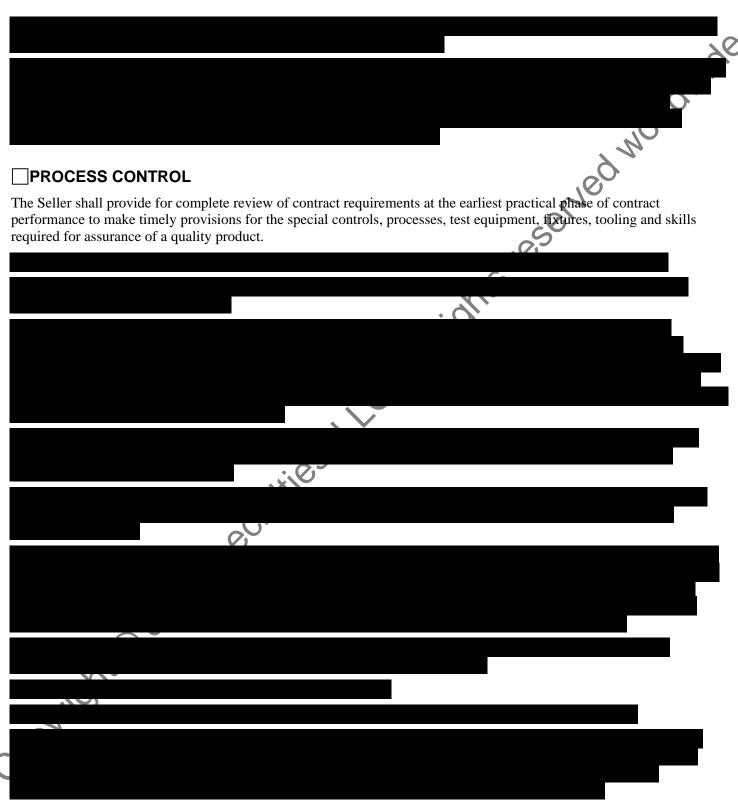
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Your Logo	Your Company Name	Supplier Quality Requirements	
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□ PURPOSE and SCOPE			
	for supplier Quality Systems necessary to irements of the Contract. Procedures used proval upon request.		
APPLICABILITY		10/1	
These requirements shall apply to all supthereto.	oplies and services when referenced on the	Purchase Order and amendments	
commitment for an Inspection System sl	Seller's Inspection System Level I, as a rechall be defined by all paragraphs of this sput then the Seller's contractual commitment specification which are checked-off.	ecification. When Buyer's Purchase	
DEFINITIONS and ABBREVIA	ATIONS		
A. The term 'Buyer' or 'Buyer' means Bu	ıyer.		
B. The term 'Seller' means the legal enti-	ty that is the contracting party with the Bu	yer with respect to the Purchase Order.	
C. 'IAW' means in accordance with.	All		
D. 'MRB' means Material Review Board	, O.,		
SELLER'S QUALITY SYSTEM	I, GENERAL		
comply with contractual requirements.	uality System planned and developed in co In order that the Quality System will be ef- overed and corrected at the earliest practical	fective, it shall provide that defects or	
	le of maintaining design conformance and ovide all: information, documents, record yer representatives.		
Records shall be kept available for six (5) years.		
□NEGOTIATION\$			
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Supplier Quality Requirements

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When the Purchase Order requires Buyer acceptance of a 1st Article, the first part fabricated to the specified Buyer configuration shall
□SUBCONTRACTOR CONTROL
The Seller shall be responsible for
DRAWING and CHANGE CONTROLS
DRAWING and CHANGE CONTROL
The Seller shall have a procedure and designate a responsible department for the distribution of all current specifications and drawings to the required Production and Inspection areas.
The procedure shall also provide for
RECEIVING INSPECTION
The Seller shall inspect incoming material to

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Supplier Quality Requirements

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STOCK CONTROL	
The Seller shall provide for	K
	,
104	
SAMPLING INSPECTION	
SAMPLING INSPECTION	
Acceptance sampling procedures, if other than ANSI Z 1.4, must have Buyer approval prior to use; sampling to permit defects is not allowed.	
☐TOOL, GAGE, and TEST EQUIPMENT	
The Seller shall be responsible for	
MATERIAL CONTROL	
MATERIAL CONTROL	
Nonconforming material shall be positively identified and segregated from other material being processed or stored, and	l
held for	

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Supplier Quality Requirements

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When product is returned by	Buyer to the Seller because of failu	are to comply with Purchase	Order requirements, the
Seller shall			•. (
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			0
TECHNICAL REQUI			70
Unless otherwise specified, l	Buyer is responsible for		
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CERTIFICATE OF COMPLIANCE

To: NOTICE Attention: Receiving Inspection PO#: Customer P/N: This CERTIFICATE OF COMPLIANCE
Attention: Receiving Inspection PO#: THIS CERTIFICATE
PO#- INIS CERTATE
PO#- INIS CERTATE
PO#: OF COMPLIANCE
OF COMPLIANCE
Customer P/N:
MUST
Your Co P/N:
Quantity:
Shipping Date:
We hereby certify that all items in the above shipment
Name:
Title:

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Date:
Project: Your Project
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Abstract:

This document describes the subcontractor plan for (your project).

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Subcontractor Quality Plan

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1. Type of Plan

This plan is an individual subcontractor plan where all elements are developed specifically for this contract and applicable for the full term of this contract.

2. Goals

The Company believes this contract provides significant and the following the contract provides significant and the following the followin

The Company believes this contract provides significant opportunities for the use of

The Company anticipates the

subcontracting plan will achieve the following goals:



3. Description of all the products and/or services to be subcontracted under this contract and an indication of the types of organizations supplying them.

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Page 3 of 8

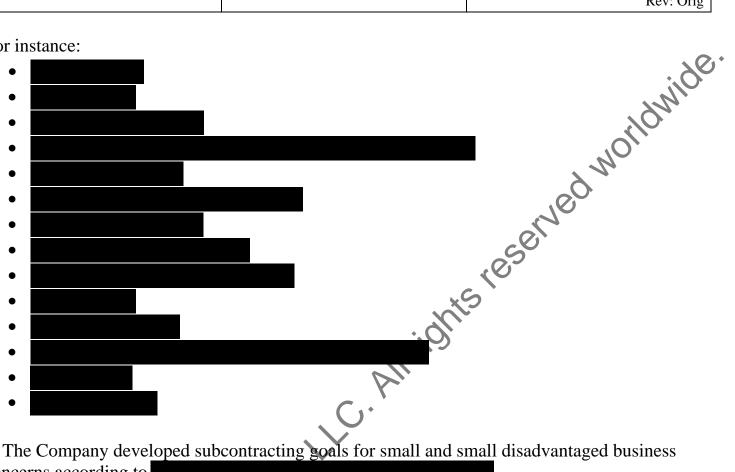
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Subcontractor Quality Plan

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For instance:



4. The Company developed subcontracting goals for small and small disadvantaged business concerns according to

5. Indirect costs have

6. When indirect costs are included, the Company determines the proportionate share of such costs to be allocated as subcontracts to

7. Program Administrator

Name:

Title:

Address:

Telephone:

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Subcontractor Quality Plan

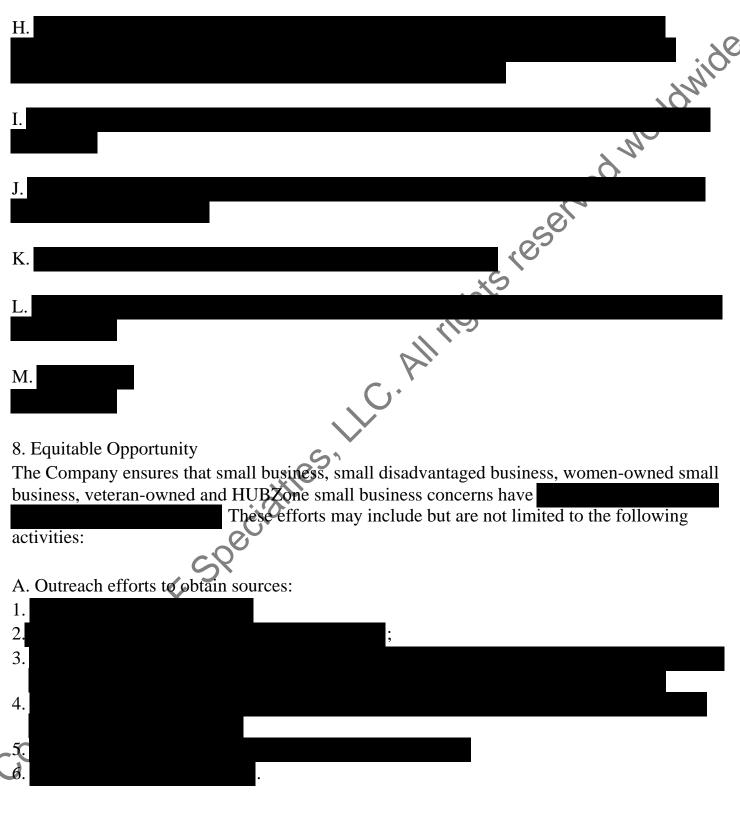
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Duties: The Company's program administrator has general overall responsibility for the subcontracting program, which includes Duties include but are not limited to the following activities: A. B. Page 5 of 8 This document expires 30 days after printing unless marked "Issued". PROPRIETARY INFORMATION Form Rev: Orig **Date Printed:**

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Subcontractor Quality Plan

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Your Company Name

Subcontractor Quality Plan

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B. Internal efforts to guide and encourage purchasing personnel:
1.
2.
3
C. Additional efforts:
e. Additional choits.
2. 3. C. Additional efforts: 9. Flow-Down Clause
10. Reporting and Cooperation The Company assures
10. Reporting and Cooperation
The Company assures
(1) (2)
(3)
11. Recordkeeping
The Company maintains the following records to demonstrate the procedures adopted to
comply with the requirements and goals in the subcontracting plan. These records include but
not be limited to the following;
A.

On a contract-by-contract basis, records on all subcontract solicitations over indicate for each solicitation:

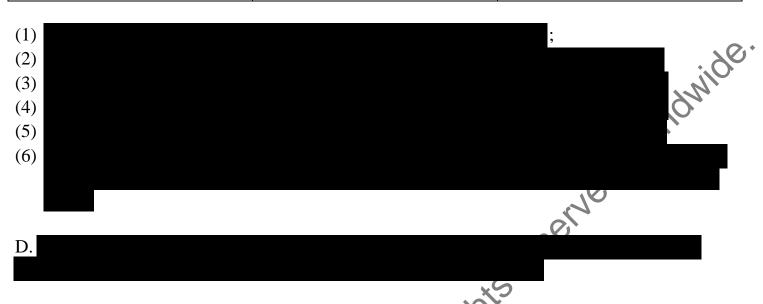
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E. Records to support internal guidance and encouragement provided to buyers through:

- (1)

F. On a contract-by-contract basis, records to support subcontract award data including the

G. Additional records:

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Your Company Name Quality System Survey

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	Yes	No	Comment
Administration			
Do you have a QC manual?			
Do you have an organization chart?			
Does management approve the quality manual?			
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Purchasing			
Do you evaluate Suppliers before buying their products or			
services?			,0,
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			163
Receiving Inspection		(
Do you check all purchased material against the		76	
requirements of the purchase order?			
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	•		
How long are material certifications kept on fi	le:	ī	
Ingrestion			
Inspection Is inspection performed by Quality Group personnel or			
under their supervision?			
under their supervision:	ı — —		
How long are inspection records kept on fi	le:		
Drawing and Revision Control			
Do you have a system to provide Operators and Inspectors			
with the latest revision drawing, specification or change			
notice?			
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Calibration STD 4566	-0			
Does your calibration system conform to MIL-STD-4566 ISO 10012 or ANSI/NCSL Z540-1?	52,			Which system:
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Material Review	2			14
Do you document process and product nonconformances	?			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
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	4	11/2		
	7			
Sampling	. 4			
Does your sampling plan conform to MIL-STD-105, MI	٠,			Which system:
STD-414, ANSI Z 1.4, ANSI Z 1.9 or MIL-STD-19162	,	Ш		
Processories Declaring Declaring				
Preservation, Packaging, Packing and Shipping Do you prepare products for shipment according to				Which:
Customer requirements or				Willen.
customer requirements or				
Survey Reviewed by:	~		Dat	
Approval Status: Approved	Cond	litional		Disapproved
"id"				
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Your Co	REV	CAGE	DOC#:		3 of 3
				Your #	

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All rights reserved worldwide. **Supplier Quality System Evaluation**

Supplier Name, Number or CAGE Code

Please complete the enclosed survey and return by mail, fax or email to:

Your Company Representative Name

Your Company Representative Title

Your Company Name

Your Company Address

Your Company City, State, Zip

Your Phone

Your Fax

Your Email

Your Website

To receive this form by email, please submit your email address to: Your Company Email Address

		C - A				
Company Informat	ion • (2,5				
Company Name:	141					
Address:						
City:	0,0	State:	Zip:			
Telephone:	CO	Fax:				
Email Address:	/, 5),					
Number of Employees:	Nur	nber of Pro	duction Employ	/ees:	Number i	in QC:

Your Company Logo Form Rev: Orig This document may not be disclosed or reproduced in whole or in part without prior written permission from a representative of the Company with the authority to grant

Survey Questions	Yes	No	N/A
What quality system standard is your quality manual based upon? Std:		Τ	ı
		20	
Does your Company have an electrostatic discharge control procedure?			
Is calibrated equipment traceable to a national standard?	700		
			ev: Orig
In order to meet the procurement requirements of our contracts, (Your Compa	any Na	me) is	
required to			
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Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm			
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Your Company Name DOC#: 2 of 2 **REV CAGE** Your Procedure #

SUPPLIER SURVEY

Supplier Name:			Manufacturer
Address:			Distributor
			Other _
Telephone:		Fax:	
			io
			1974
			, No
			1626/160
			-176
-			
			<u> </u>
			9
		<i>\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\</i>	
		C).	
		<u> </u>	
Survey Performed By:	:03	1	
	Name	Title	Date
	Cic		
	<u> </u>		
	X		
(C) 3	•		
<u>x</u>			
John J			

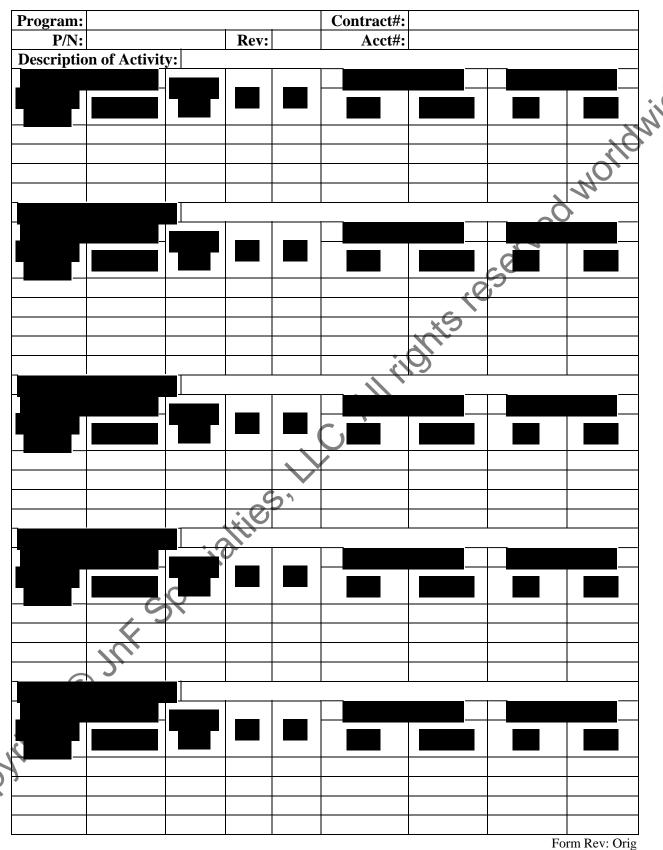
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ADMINISTRATIVE	Yes	No	N/A
1) Does the facility have a Quality Control Manual			
2)			
3)			
			6.
4)			1
5)			
RECEIVING	·	0,	
1) Does receiving inspection check all incoming materials against	2		
purchase order requirements?	0		
2)			
3)			
4)			
FINAL ACCEPTANCE			
1) Is final inspection performed by Quality Control personnel or			
under their supervision?			
2)			
3)			
4)			
5)			
DRAWING AND CHANGE CONTROL			
1) Are adequate controls in effect to			
2)			
3)			
If yes, please explain			
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TOOL AND GAGE CONTROL				
1) Does the calibration system meet Mil-Std-45662A or equivalent?] [
2)				
3)		$] \mid [$		
		$] \ [$		
4)		$] \mid [$		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
CORRECTIVE ACTIONS	<u> </u>			N
1) Is a corrective action system in place?			7/0	
2)			<u>) </u>	
3)		\mathbb{Z}_{r}		
	0	,		
4)]		
NON-CONFORMING MATERIAL CONTROL	<u> </u>			
THOSE CONTROL OF THE CONTROL	\vdash	1 [
1) Are written rejection forms used?	╁╠═	ј <u> </u> 1 Г		
2)] L		
SAMPLING INSTRUCTIONS	 			
1) Is inspection performed using sampling plans?		1 [
2)		<u>, </u>		
		֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֡֓֓֓֓֡		
				
3)		1 [
4)]		
5)		$] \mid [$		
PROCUREMENT CONTROL	<u> </u>			
1) Does a system exist for evaluation of your supplier's quality] [
system?	 	,		
	╁╠			
3)]		
	—			
PACKAGING AND SHIPPING	├	1		
1) Is the shipping department informed of customer packaging and		J L		
shipping requirements?	+	1		
		J L		
	1			

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SOURCE INSPECTION REPORT



Your Logo

Your Logo

Supplier Evaluation

Supplier: Commodity:						
If Part I criteria is met, Supplier is approved without further evaluation.						
Part I	10					
☐ Sole Source ☐ Customer Required	110					
Part I Sole Source Customer Required If Part I criteria is NOT met, Supplier must be evaluated under Part II.	7-					
If Part I criteria is NOT met, Supplier must be evaluated under Part II.						
Part II Evaluator: check the boxes below for each criterion evaluated. Attach evidence where indicated. At least three criteria must be checked in Part II for the Supplier to be qualified. Quality Compliance Delivery						
Delivery						
Part III On-Site Survey Attach completed survey report.						
RESULTS OF INITIAL EVALUATION (Ref. Purchasing Procedure)						
Initial evaluation date: Initial evaluation by:						
RESULTS OF RECEIVING INSPECTION OR SERVICE FEEDBACK						
Purchase Order Number Request for Support Number						
☐Supplier is RESTRICTED ☐Supplier UNRESTRICTED						
How How I I I I I I I I I I I I I I I I I I I	_					

NOTES

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Quality System Supplier Rating

	Qua	lity Sy	ystem	Su	pplier Rating	- Wed	Molldwide.
			3.4	/ X 7		50,	
Quality System Supplier Rating Mo/Yr Revisions Rev:							
T - 44 - 11		Revisio	ons			Rev	:
Letter	E.O. Number	- Desci	ription				Date
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	- 1,5°						
	10/						
6	2 2,						
×	<i>)</i>						
Used On	Contract#:	D.			Your Comp	any Name	
Prepared By: Your Dept:		Date Date					
Your Dept:		Date			YOUR PRO	OGRAM	
Your Dept:		Date			Your Proc		
Your Dept:		Date	Size:	A	CAGE:	Form	Rev: Orig 1 of 9

TABLE OF CONTENTS

Group I: 2.0 External Audit	
2.1 Rating	
Group 1: 3.0 Internal Audit	
3.1 Rating	
3.1 Rating Group II: 4.0 Nonconformances	
4.1 Rating	
Group II: 5.0 Test Defects	
5.1 Rating Group II: 6.0 Delivered Defects	
Group II: 6.0 Delivered Defects	······································
6.1 Rating	
Group II. 7.0 Denvery Data	••••••
Group III: 80 Software Process	
9.1 Dating	••••••
6.1 Rating	
9.1 Rating	
9.1 Rating Group III: 10.0 Management Effectiveness	•••••
10.1 Rating	
11.0 Rating Formula	•••••
11.0 Rating Formula 11.1 Rating Issues 12.0 Definitions	
12.0 Definitions	•••••
ASSESSMENT WORKSHEET Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm	•••••••••••••••••••••••••••••••••••••••
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Your Company Name	REV	CAGE	DOC#:		2 of 9
1 2				Your Procedure #	

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Corrective Action 1.0 Group 1:

Data Source: Customer corrective action requests such as correspondence, contract actions, etc.

1.1 Rating

Contractual non-compliances that are systemic in nature and could adversely affect cost, schedule or performance if not corrected in a timely manner. Nonconformances in the are written and directed to the contract management.

Red Rating:

Red Rating:

Serious contractual non-compliances that may include contractual remedies such as reductions of progress payments, cost disallowances, cure notices, show cause letters or business management system disapprovals. Nonconformances in this category are written and directed to top program management for resolution within a specified time frame.

Group I: 2.0 **External Audit**

Data Source: Findings detected during Customer and/or third party audits or process surveillance, to include:

2.1 Rating

Green Rating:

No major findings. (see definitions

Yellow Rating:

Findings are major or critical but a corrective action response is being developed within the specified due date.

Red Rating:

Findings are major or critical and no corrective action is taken.

Internal Audit

Data Source

Green Rating:

Your Company Name	REV	CAGE	DOC#:		3 of 9
1 ,				Your Procedure #	

Yellow Rating: Group II: 4.0 Nonconformances Data Source: 4.1 Rating Green Rating: Yellow Rating: Red Rating: Group II: 5.0 Test Defects Data Source: 5.1 Rating Green Rating: Yellow	This document may not be disc such permission.	closed or reproduced in whole or in part w	ithout prior writ	ten permission f	rom a represen	tative of the Company with the authori	ity to grant
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Group II: 4.0 Nonconformances Data Source: 4.1 Rating Green Rating: Yellow Rating: Red Rating: State of the state of							
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Yellow Rating: Red Rating: Group II: 5.0 Test Defects Data Source: 5.1 Rating Green Rating: Yellow Rating: Froup II: 6.0 Delivered Defects Data Source: Your Company Name REV CAGE DOC#: 4 of 9	_						
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Your Company Name REV CAGE DOC#: 4 of 9) <u> </u>	Delivered Defects					
	Data Source:						
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	Your Co	ompany Name	REV	CAGE	DOC#:	4 Your Procedure #	of 9

such permission. 6.1 Rating Green Rating: served mortilide Yellow Rating: Red Rating: Group II: 7.0 **Delivery Data** Data Source: Rating 7.1 Green Rating: Yellow Rating: Red Rating: **Group III: 8.0 Software Process** Data Source: Rating 8.1 Green Rating: Yellow Rating: Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm Your Company Name DOC#: **REV CAGE** 5 of 9 Your Procedure #

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Red Rating:	
Group III: 9.0	Supplier Quality Management
Data Source:	
9.1 Rating	
Green Rating:	Supplier Quality Management
8	
Yellow Rating:	
Red Rating:	S, S
Group III: 10.0	Management Effectiveness
Data Source:	Widnagement Enectiveness
Data Source.	
10.1 Rating	3
10.1 Rating Green Rating:	
Yellow Rating:	
Tomo, Tanuis.	
Red Rating:	

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Your Company Name	REV	CAGE	DOC#:	6 of 9
1 3			Y	our Procedure #

11.0 Rating Formula

"System" Group I Elements 1, 2, 3 pts each reserved worldwide. "Defects" Elements 4, 5, 6, 7 Group II pts each Elements 8, 9, 10 Group III "Management" pts each

Green:

Yellow:

Red:

Rating shall be developed by calculating:

Supplier Rating

GREEN YELLOW **RED**

Rating Issues

University Assessments - not all universities have well established procedures.

Build -To-Print Shop - limited numbers of elements are being reviewed - acknowledge the incomplete nature of the evaluation process - evaluate the correct elements to use for this category and complete appropriate rating.

C. All right

12.0 Definitions



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1 3			Your Procedure #	

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Your Company Name	REV	CAGE	DOC#:	8 of 9
			Your Procedure #	

ASSESSMENT WORKSHEET

Criteria	Color Code:	Number Code:	Weighted Factors:	Grade:
	Green=g	L	Group I =	Number Code
	Yellow=y		Group II =	Times
GROUP I	Red=r		Group III =	Weighted Factor
(SYSTEM)				· Me
Corrective Action				10"
				70
GROUP II (DEFECTS)			5	
Nonconformances			10	
			co.	
GROUP III				
(MANAGEMENT)			,s`	T
Software Process				
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		TOTALS:		
Comments:		C		
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100				
:(0)		Risk	Rating	
1113			Green	
-07			Yellow	
Comments:			Red	Form Rev: Orig
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Your Company Name	REV	CAGE	DOC#:	9 of 9
1 3				Your Procedure #

SUPPLIER PERFORMANCE RATING REPORT

Job #:	Performance Reporting Dates:
Supplier:	
Dear QC Mana	ger,
	oped a Supplier Report Card that indicates your Quality Performance. opy of your Quality Performance, which includes your overall rating.
If you have an	questions, please call or email us.
Sincerely,	ights, le
(Your name)	
Your Logo Business Name Address City, State, Zip Phone Fax Email	
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(Date)

Quality Manager Name Address City, State, Zip

Re: Supplier Performance Rating Report Performance Reporting Dates: P.O. #

Dear QC Manager:

Mis reserved worldwide. We have developed a Supplier Report Card that indicates your Quality Performance. Enclosed is a copy of your Quality Performance, which includes

If you have any questions, please call or email us.

Sincerely,

Your Name

Your Company Name

Your Address

Your City, State, Zip

Phone: Your# Fax: Your#

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SUPPLIER PERFORMANCE RATING REPORT

Job #:	Performance Reporting	ng Dates:	
Supplier:			
	OVERA	LL PERFORMANCE RATING Excellent Good Improvement Expected Improvement Required	100 moridavide
Points (100) Max)	Weight %	>
Quality	100		
Delivery	100	*S (0)	
Documentation	100		
Cooperation	100		
Quality: The number o received times 100.	f items accepted divide	by the number of items that sho	ould have been
Delivery: The grace period is within the grace period		days early and 3 days late. If the earned	Date Received
Documentation: Parch	asing, QC and Account	ting's assessment of the accuracy	and
Cooperation: Purchasi including	ng and QC's assessmer	nt of the Suppliers willingness to	cooperate,
			-
Purchasing Agent		Date	- Form Rev: Orig
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SUPPLIER RATING WORKSHEET

Supplier: P/N:

QUALITY

	Ç	QUAI	LITY							
Scheduled Quanti	y Quantity Reje	ected	Quantity Accept	ted	Weighted Score	linide.				
DELIVERY										
Date Due	Date Received	# of I	Days Difference	W	eighted Score	4				
					,0,					
					ard of					

DELIVERY

Date Due	Data Pagaiyad	# of Days Difference	Weighted Score
Date Due	Date Received	# of Days Difference	Weighted Scole

DOCUMENTATION

Possible Points	Actual Performance	Weighted Score
100		

COOPERATION

Possible Points	Actual Performance	Weighted Score
100	. 0.	

Quality:	Items Accepted ()	X 100 = Result	
	Items Received ()	Result times	Points
	1416		<u> </u>
Delivery:	Date Received ()	$X 100 = Result_{\underline{}}$	
	Date Received () Date Due ()	Result times	Points
	a:00		_
Document	ation: Possible 100 points	Actua	al:
		Actual times	Points
•			
Cooperati	on: Possible 100 points	Actua	al:

Actual times

*	
Weighted Quality	
Points:	
Weighted Delivery	
Points:	
Weighted Documentation	
Points:	
Weighted Cooperation	
Points:	
Total:	

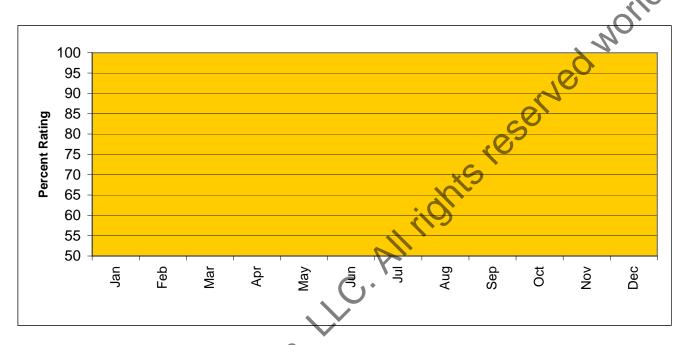
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Points

Supplier Overall Performance Rating

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Supplier:	C	verall											N	Iont	h:				
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																		+,	76
																		N.	
																		2,	
Perception o	f Supplier Qual	ity:															4		
•																11			
															7	1			
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Supplier Performance Rating



Quality Performance

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Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	
Rating %												
Pieces Received												
Pieces Accepted			C	J.								

Performance Rating Standards



Supplier Name:

Overall Rating %:

Form Rev: Orig

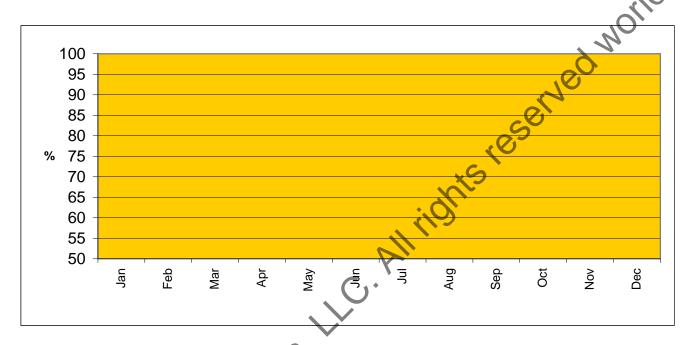
Your Co Name Your Address Phone: Your#

Fax: Your#

Email: Your email

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Supplier Performance Rating



On-Time Delivery Rating

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	
Average Rating %	0	0	0	0	0	0	0	0	0	0	0	
Desired Rating	100	100	100	400	100	100	100	100	100	100	100	
Actual Rating)								

Performance Rating Standards



Customer Name:

Overall Rating %:

0

Your Co Name Your Address Phone: Your# Fax: Your# Email: Your email

Form Rev: Orig

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Receiving Log

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Your Logo	Autho	ATS#	
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Address	Buyer Name	Specification#	Revision
	Phone#	Rev:	S/N-Lot#:
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1/1/2			Date:

	Sheet of	Product Release I	Record	PRR#	inide	Your Logo
Supplier#		Contract#	PO#		Requisition#	
Supplier Name		Program Name	Part Name	ح	PN	
Address		Buyer Name	Specification#	2/10	Revision	
		Phone#:	Revision:	60,	S/N – Lot#:	
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Calibratio	on of Inspection	Tools Verified: Yes No	Inspector Signa	l ature		Date
					Form Rev: Orig	
Copyright © JnF Specialti	es, LLC. All rights reserved	worldwide. www.quality-control-plan.com/copyright.htm	n			, and the second

Your Logo	Produc	PRR#	PRR#	
Supplier#	Contract#	PO#	Requisition#	
Supplier Name	Program Name	Part Name	P/N	
Address	Buyer Name	Specification#	Revision	20
	Phone#	Rev:	S/N-Lot#:	<u> </u>
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Inspector Signatu	re:		Date:	

Your Company Name

Date:	
Attention: Company: Address: City, State: Zip Code:	at your facility
Subject: Customer/Government Property located	at your facility
Dear (insert your appropriate name)	o, No
Our records show the Customer/Government profacility.	perty listed below is currently located at your
1 Property Description:	
1 Quantity:	
1 Identification Number:	
2 2 2 3 3 3 4	
3	
: 6	
3	
4	
1	
Supplier/Subcontractor Certification: I certify the Customer/Government property liste	d above is physically controlled by our facility
1 column and customer, covermment property liste	a accided physically controlled by our facility.
Signed:	Date:Form Rev: Orig

Your Logo

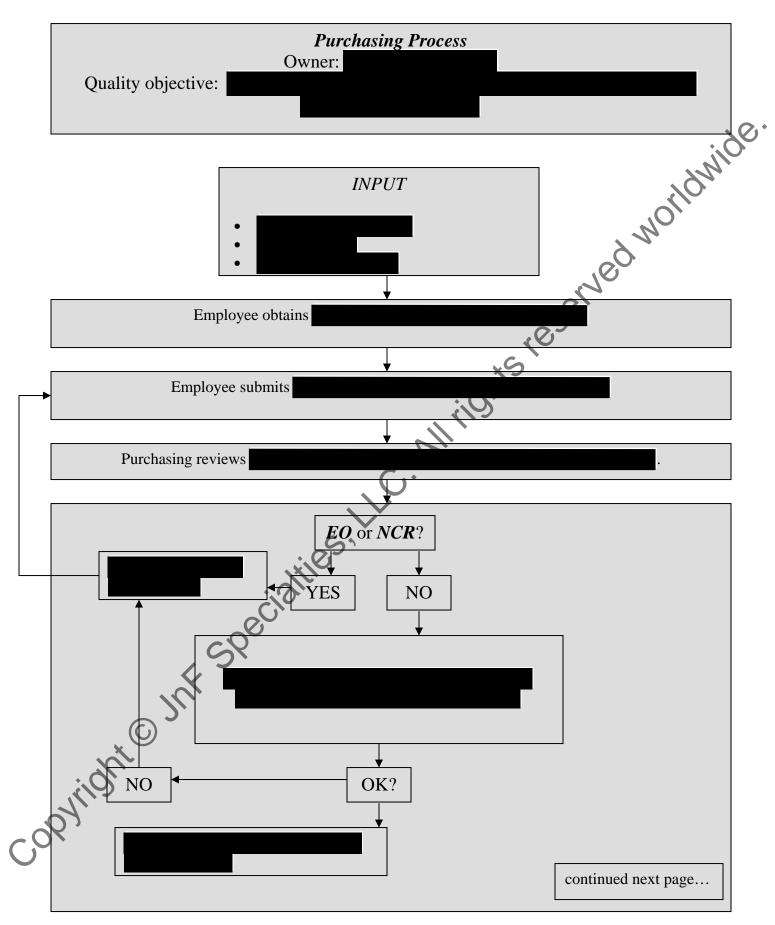
INVESTIGATION AND CORRECTIVE ACTION REQUEST

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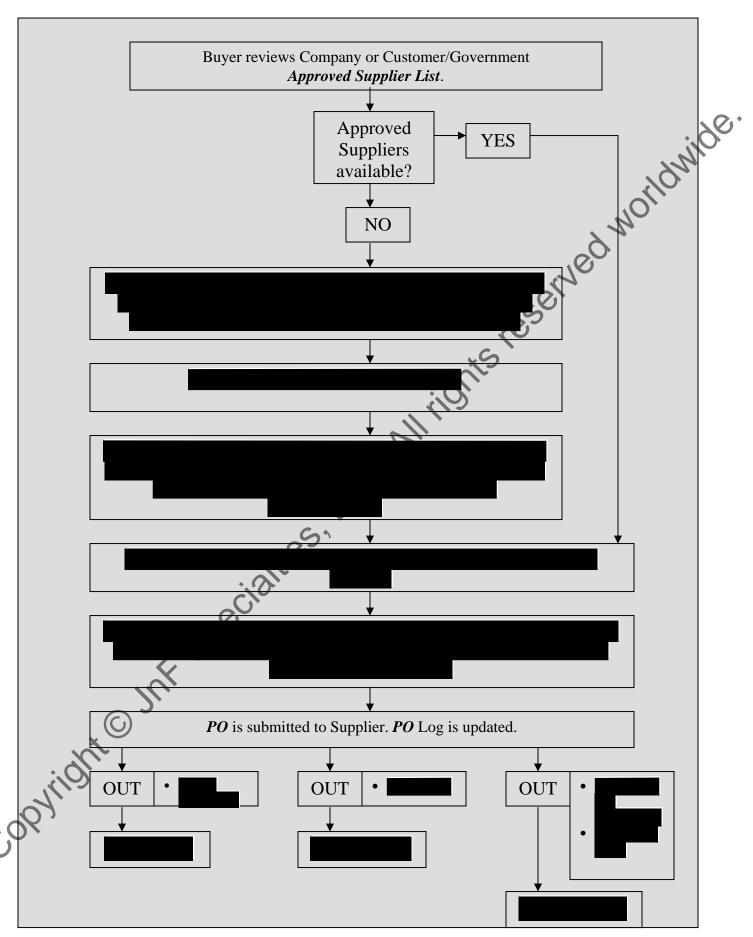
<u>ICA</u>	Respons	sible Supplier:	N
Customer:	Part#	sible Supplier: Applicable Customer P.O or Job # Inding documentation received? Y \(\sum_{\color N} \) Number:	
Customer CA	or correspon	nding documentation received? Y N Number:	
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REQUEST FOR CORRECTIVE ACTION

1	RFCA#:	Date: MR#:
2	Internal	External
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