

# REDACTED

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## Manufacturing Control Document Template for Operations Manual

(mo/yr)

Revisions		Rev:	
Letter	E.O. Number - Description	Date	
Used On	Contract#:	<b>Your Company Name</b>	
Prepared By:			
Your Dept:			
Your Dept:		<b>MANUFACTURING CONTROL DOCUMENT</b>	
Your Dept:		MCD-TBD	
Your Dept:		Size: <b>A</b>	CAGE: <input type="text"/>
		Form Rev: Orig 1 of 1	

### TABLE OF CONTENTS (content is simulated)

Document #	Rev	Title
[Redacted]	[Redacted]	[Redacted]
[Redacted]	[Redacted]	[Redacted]
[Redacted]	[Redacted]	[Redacted]
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[Redacted]	[Redacted]	[Redacted]

Instructions for producing MCD (remove these instructions when complete):

**Electronic copy:** Create [Redacted] in applicable subdirectories.

**Paper copy:** Place all documents [Redacted] by labeled dividers.

Your Company Name	REV	CAGE	DOC#:	2 of 2
			MCD-TBD	

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## CONTROLLED/ UNCONTROLLED CHANGES

### 1.0 CONTROLLED CHANGES

1.1 The Company will notify the Buyer of any controlled areas of change. Specifics of the change will [REDACTED].

1.2 If the change is not accepted by the Buyer, the impact may [REDACTED].

### 2.0 UNCONTROLLED CHANGES

2.1 The Company will notify the Buyer in writing when changes occur in manufacturing or service operations that ar [REDACTED]

The notification [REDACTED]

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## QUALITY ASSURANCE

The Quality Group ensures that the Manufacturing Control Document is effective and all Procurement Specifications and Contract Requirements are [REDACTED]

Additional documents that support the work-product of the MCD are prepared as required, such as, but not limited to:

Configuration Definition Data Package

Mfg/QA Travelers, Production Records (PR-)

Policies and Procedures (QC-)

Training Documents (TD-), Process Guides (PG-)

Documents that are referenced by the procedures contained in the MCD [REDACTED]

Glossary:

## WORKMANSHIP

Adherence to applicable federal, state and local environmental health and safety (EHS) requirements is mandatory. All production areas must [REDACTED]

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