

REDACTED

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## Manufacturing Control Document Template for Operations Manual

(mo/yr)

Revisions					Rev:			
Letter	E.O. Number - Description				Date			
Used On	Contract#:		<b>Your Company Name</b>					
Prepared By:								
Your Dept:								
Your Dept:								
Your Dept:			<b>MANUFACTURING CONTROL DOCUMENT</b>					
Your Dept:			MCD-TBD					
Your Dept:			Size:	A	CAGE:		Form Rev: Orig	1 of 1

TABLE OF CONTENTS (content is simulated)

Document #	Rev	Title
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]

Instructions for producing MCD (remove these instructions when complete):

**Electronic copy:** Create [REDACTED]  
[REDACTED] in applicable subdirectories.

**Paper copy:** Place all documents [REDACTED]  
[REDACTED] by labeled dividers.

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Your Company Name	REV	CAGE	DOC#:	3 of 3
			MCD-TBD	

**CONTROLLED/ UNCONTROLLED CHANGES**

**1.0 CONTROLLED CHANGES**

- 1.1 The Company will notify the Buyer of any controlled areas of change. Specifics of the change will [REDACTED].
- 1.2 If the change is not accepted by the Buyer, the impact may [REDACTED]

**2.0 UNCONTROLLED CHANGES**

- 2.1 The Company will notify the Buyer in writing when changes occur in manufacturing or service operations that ar [REDACTED]

The notification [REDACTED]

Your Company Name	REV	CAGE	DOC#:	4 of 4
			MCD-TBD	

**QUALITY ASSURANCE**

The Quality Group ensures that the Manufacturing Control Document is effective and all Procurement Specifications and Contract Requirements are [redacted]  
[redacted]

Additional documents that support the work-product of the MCD are prepared as required, such as, but not limited to:

- Configuration Definition Data Package [redacted]
- Mfg/QA Travelers, Production Records (PR-) [redacted]
- Policies and Procedures (QC-) [redacted]
- Training Documents (TD-), Process Guides (PG-) [redacted]

Documents that are referenced by the procedures contained in the MCD [redacted]  
[redacted]

Glossary:

**WORKMANSHIP**

Adherence to applicable federal, state and local environmental health and safety (EHS) requirements is mandatory. All production areas must [redacted]  
[redacted]

Your Company Name	REV	CAGE	DOC#:	5 of 5
			MCD-TBD	