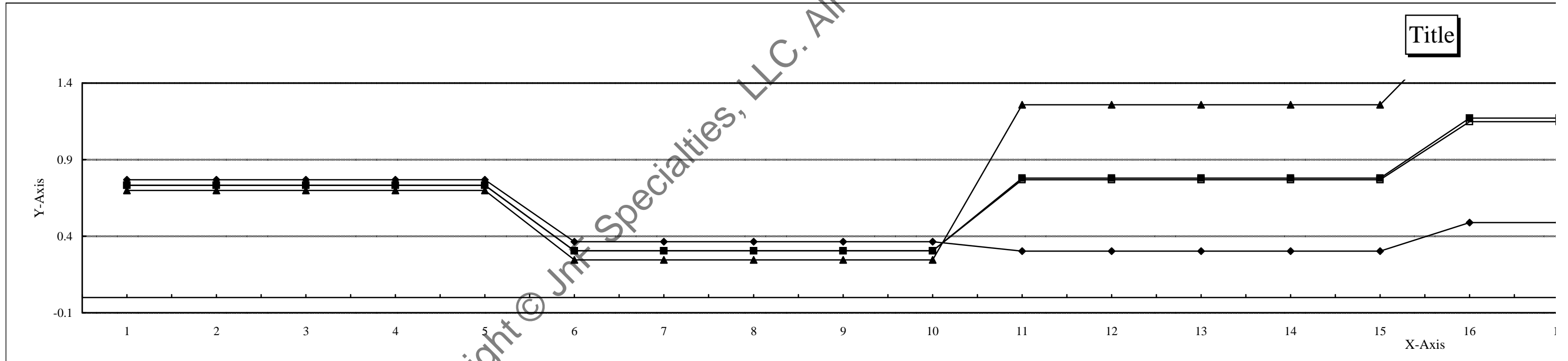


USL: 1.75 LSL: 1.55 Cpm Target: 1.65 Minimum Cpk, Cpm: 1.33

Lot:	223	223	223	223	223	224	224	224	224	224	225	225	225	225	225
Comments:															
Date:															
1	1.72	1.65	1.62	1.64	1.59	1.59	1.61	1.65	1.71	1.68	1.70	1.71	1.68	1.62	1.64
2	1.68	1.65	1.63	1.68	1.67	1.00	1.60	1.65	1.68	1.70	1.68	1.74	1.71	1.60	1.70
3	1.61	1.63	1.63	1.64	1.64	1.57	1.63	1.63	1.55	1.64	1.73	1.69	1.73	1.73	1.68
4	1.65	1.60	1.65	1.66	1.68	1.61	1.60	1.72	1.58	1.65	1.81	1.74	1.74	1.75	1.72
5	1.61	1.66	1.64	1.69	1.74	1.70	1.65	1.60	1.72	1.65	1.75	1.77	1.68	1.68	1.72
6	1.53	1.66	1.64	1.69	1.75	1.67	1.67	1.60	1.66	1.69	1.75	1.72	1.69	1.73	1.80
7	1.62	1.59	1.73	1.60	1.61	1.71	1.66	1.64	1.66	1.68	1.68	1.72	1.76	1.66	1.73
8	1.65	1.61	1.70	1.58	1.59	1.65	1.67	1.59	1.63	1.68	1.71	1.68	1.75	1.66	1.71
Average:	1.63	1.63	1.66	1.65	1.66	1.56	1.64	1.64	1.65	1.67	1.73	1.72	1.72	1.68	1.71
Control ?:	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out

Cp: 0.7335425 0.7335425 0.7335425 0.7335425 0.7335425 0.3044561 0.3044561 0.3044561 0.3044561 0.3044561 0.780074 0.780074 0.780074 0.780074 0.780074
 CpkU: 0.7683858 0.7683858 0.7683858 0.7683858 0.7683858 0.3630639 0.3630639 0.3630639 0.3630639 0.3630639 0.3022787 0.3022787 0.3022787 0.3022787 0.3022787
 CpkL: 0.6986992 0.6986992 0.6986992 0.6986992 0.6986992 0.2458483 0.2458483 0.2458483 0.2458483 0.2458483 1.2578693 1.2578693 1.2578693 1.2578693 1.2578693
 Cpm: 0.7334818 0.7334818 0.7334818 0.7334818 0.7334818 0.3042844 0.3042844 0.3042844 0.3042844 0.3042844 0.7688242 0.7688242 0.7688242 0.7688242 0.7688242



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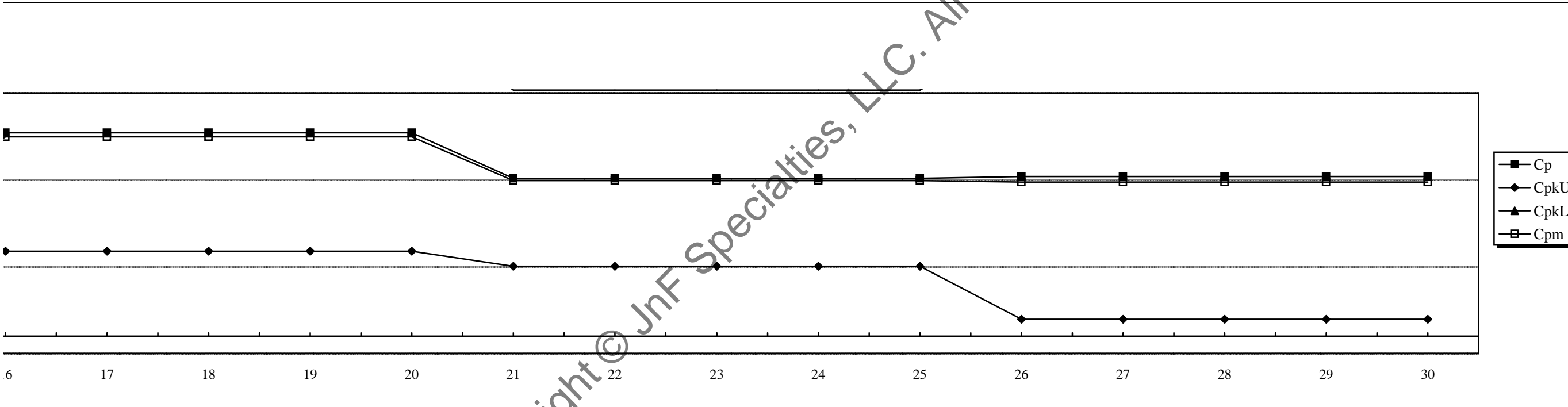
Cpm measures the process mean relative to the target
 Cpk measures the process mean relative to the midpoint between specification limits
 Cp measures the spread of the data to the specification limits

Lot#:

StdDev:

Avg:

226	226	226	226	226	227	227	227	227	227	228	228	228	228	228
1.75	1.77	1.71	1.69	1.68	1.67	1.67	1.73	1.76	1.72	1.72	1.75	1.74	1.72	1.78
1.70	1.71	1.71	1.68	1.69	1.67	1.63	1.73	1.72	1.76	1.73	1.72	1.72	1.73	1.75
1.66	1.67	1.72	1.72	1.69	1.64	1.73	1.76	1.64	1.78	1.69	1.80	1.68	1.75	1.70
1.69	1.63	1.73	1.73	1.70	1.69	1.71	1.73	1.66	1.74	1.71	1.77	1.67	1.75	1.75
1.73	1.73	1.72	1.73	1.70	1.64	1.73	1.67	1.75	1.70	1.73	1.74	1.73	1.62	1.76
1.70	1.70	1.71	1.72	1.70	1.69	1.67	1.71	1.72	1.72	1.77	1.75	1.72	1.73	1.78
1.69	1.75	1.73	1.68	1.75	1.69	1.70	1.71	1.69	1.70	1.72	1.76	1.76	1.80	1.76
1.70	1.71	1.73	1.66	1.76	1.69	1.75	1.71	1.70	1.75	1.78	1.80	1.71	1.76	1.77
1.70	1.71	1.72	1.70	1.71	1.67	1.70	1.72	1.71	1.73	1.73	1.76	1.72	1.73	1.76
Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out
1.1716208	1.1716208	1.1716208	1.1716208	1.1716208	0.9090933	0.9090933	0.9090933	0.9090933	0.9090933	0.9192998	0.9192998	0.9192998	0.9192998	0.9192998
0.4891517	0.4891517	0.4891517	0.4891517	0.4891517	0.4022738	0.4022738	0.4022738	0.4022738	0.4022738	0.0965265	0.0965265	0.0965265	0.0965265	0.0965265
1.85409	1.85409	1.85409	1.85409	1.85409	1.4159127	1.4159127	1.4159127	1.4159127	1.4159127	1.7420731	1.7420731	1.7420731	1.7420731	1.7420731
1.1487865	1.1487865	1.1487865	1.1487865	1.1487865	0.8964289	0.8964289	0.8964289	0.8964289	0.8964289	0.886654	0.886654	0.886654	0.886654	0.886654



223	224	225	226	227	228
0.045	0.109	0.043	0.028	0.037	0.036
1.65	1.63	1.71	1.71	1.71	1.74

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