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CONTROL OF NONCONFORMITIES PROCEDURE Origination Date: XXXXX Document

Document	QMS-14 Control of
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Abstraction Thiodoc ument describes procedures for control of nonconformities.

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1.0 **PURPOSE**

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This document defines and makes reference to the procedures necessary for the control of nonconformities?

2.0 THEORY

Product or services that have failed inspections or tests or that in any way do not meet requirements are considered "nonconforming". Nonconformities must be controlled to ensure they are not accidentally delivered or used. The Company's system ensures that nonconformities are identified when found and are segregated, investigated and dispositioned. Corrective actions are taken to ensure nonconformities do not reoccur.

GENERAL PROCEDURE 3.0

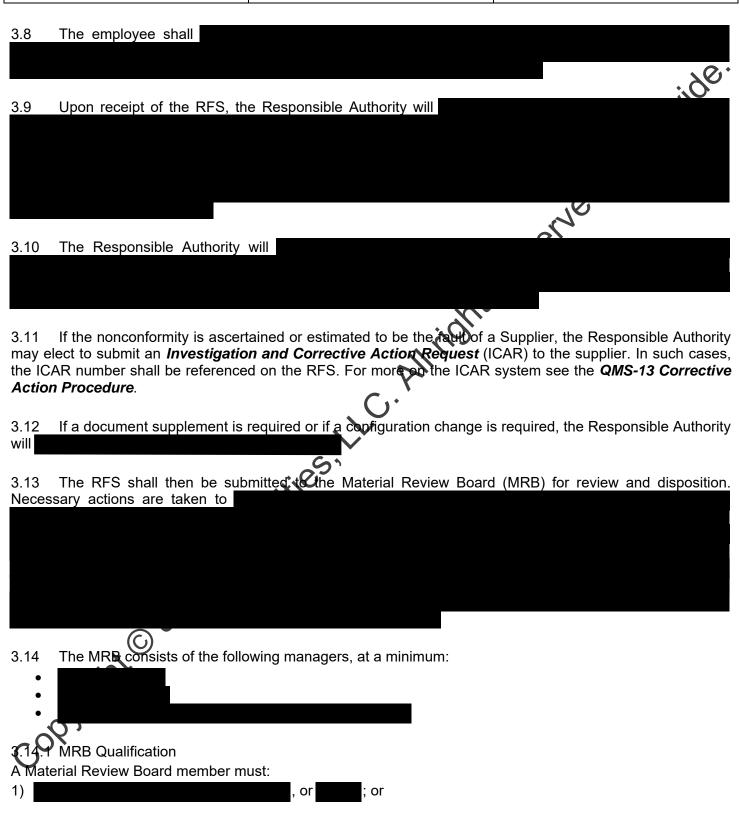
- 3.1 or raw material used by the Company or returned from the Customer does not meet:
- A nonconformity occurs when any service or product made by the Company mpany or returned from the Customer does not meet:
- Nonconformities must 3.2
- All employees are empowered to bagge this procedure when they discover potential or actual 3.3 nonconforming product or services. No employee may work on
- Upon discovery of a noncommity, an employee may make an attempt to perform immediate rework if 3.4 such rework is within that employee's ability. For example,
- 3.5 When an employee cannot bring the item into conformance through immediate rework, the employee shall
- - The employee shall complete the top portion of the **RFS form**, filling in all pertinent spaces, which includes

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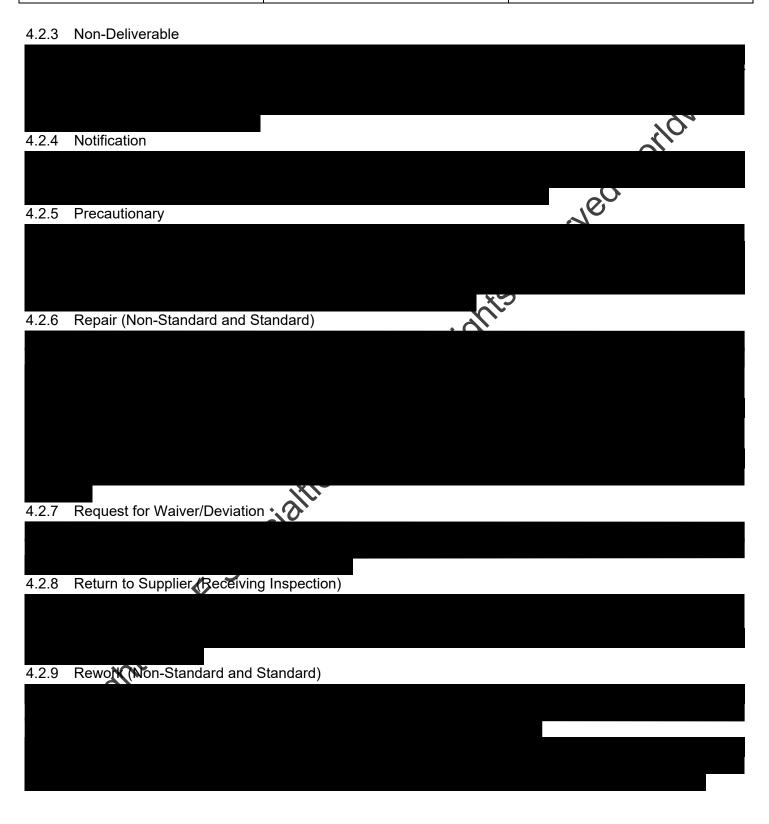
2)	
	In the event of a non unanimous decision
3.15	III the event of a non-unanimous decision.
3.16	The Company shall provide timely reporting of delivered nonconformities that may affect
4.0	DISPOSITIONS Dispositions are classified as Major, Minor or None.
4.1	Dispositions are classified as Major, Minor or None.
4.1.1	Major:
4.1.2	Minor:
4.1.3	None:
	The first state of the first sta
4.2	MRB dispositions may include, but are not limited to:
•	WIND dispositions may include, but are not invited to.
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4.2.1	Clarification
100	
4.2.2	Conditional Acceptance

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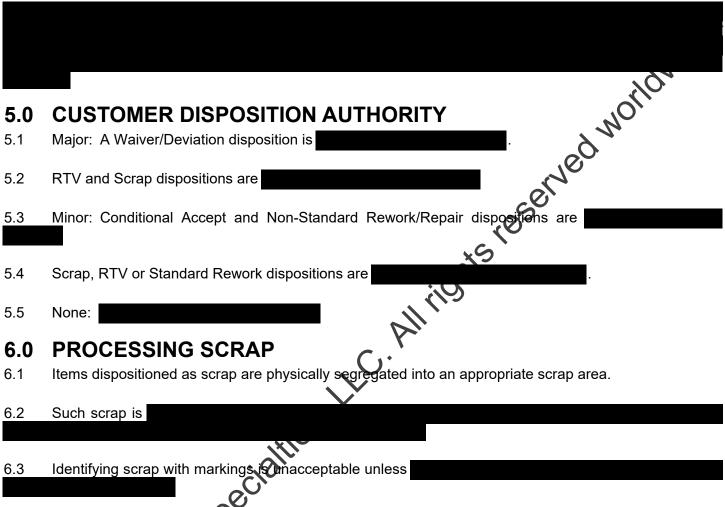
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4.2.10 Scrap



CODALIGNIE OLOGIE Scrap is controlled internally so as not to be made available for possible theft, which precludes the use 6.4 of outdoor scrap bins or other storage areas generally accessible to non-employees.

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