Your Logo

Your Company Name

Add to Cart

		Add to Cart	
		Moildwide.	
CONSTRUCT	ΓΙΟΝ Ο	UALITY PLAN	
CONSTRUCTION QUALITY PLAN Origination Date: xxxx			
		(62	
	Document Identifier:	Quality Plan	
	Date:	Latest Revision Date	
	Project:	Client, Unique ID, Part Number	
	Document Status:	Draft, Redline, Released, Obsolete	
	Document Link:	Location on Server (if used)	

(Your Customer Name)
PROJECT NAME: XXXXXXXXXXXX

Abstract: This document describes the Company's quality plan for project (your

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

Page 1 of 8

This document expires 30 days after printing unless marked "Issued" PROPRIETARY INFORMATION Form Rev: Orig **Date Printed:**

Your Logo	V C N	Quality Plan
	Your Company Name	Rev: Orig

REVISION LOG

Issue	Date	Comment	Author
0-0			
			di
			1 1/1
			160

		.01
D 0 0		HANGE RECORD Person for Change
Issue	Item	HANGE RECORD Reason for Change
13340	Item	Reason for Change
		PI,
		, C.
	O July St	rights reserved workswide, www.quality-control-plan.com/copyright.htm
(0)		
		Page 2 of 8

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Issued". Date Printed:	Form Rev: Orig
-------------------------	---	----------------

Your Logo	Vana Camanan Nama	Quality Plan
	Your Company Name	Rev: Orig

TABLE OF CONTENTS

	TABLE OF CONTENTS
1.0	SCOPE
2.0	SCOPE
3.0	SUBMITTALS
4.0	INSPECTION SYSTEM
5.0	TESTING
6.0	DOCUMENTS AND RECORDS
7.0	CONTROL OF NONCONFORMANCES
8.0	DOCUMENTATION
9.0	WORKMANSHIP
	ght © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm
JOP YIL	
	Page 3 of 8
	Page 3 of 8 This document expires 30 days after printing unless marked "Issued".

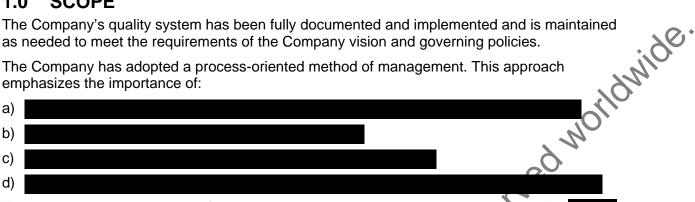
Page 3 of 8

Your Logo	V C N	Quality Plan
	Your Company Name	Rev: Orig

1.0 SCOPE

The Company's quality system has been fully documented and implemented and is maintained as needed to meet the requirements of the Company vision and governing policies.

The Company has adopted a process-oriented method of management. This approach emphasizes the importance of:



The sequence and interaction of processes has been determined and are controlled by

Construction operations are performed according to applicable work instructions.

The Project Manager oversees all aspects of the job - responsibilities include:

RESPONSIBILITY AND AUTHORIT 2.0

All employees are empowered to request corrective or preventive action to prevent the occurrence of nonconformities relating to the construction process or the quality management system. The Project Inspector oversees this effort and makes sure that

Project Manager (guidance note: find and replace "project manager" with applicable title)

The Project Manager has the authority to

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

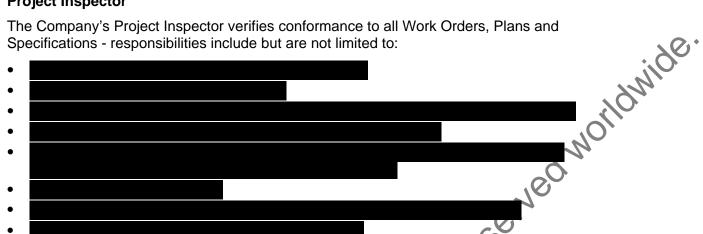
Your Logo	Vous Compony Nome	Quality Plan
	Your Company Name	Rev: Orig

Project Inspector

The Company's Project Inspector verifies conformance to all Work Orders, Plans and Specifications - responsibilities include but are not limited to:















See the Company's organization chart for lines of authority.

SUBMITTALS 3.0

Submittals are scheduled, reviewed, certified and managed to include

Submittal Register

The Work Order is tailored to meet project schedules and is used as

General Submittal Procedure

Prior to submittal, all items are checked and approved by the Project Inspector and each item is

INSPECTION SYSTEM

Supplies are purchased and incoming materials are inspected to

Your Logo	Your Logo	Quality Plan
	Your Company Name	Rev: Orig
	sisal dagumantation musuida tha	a wa ay i wa ma a nta faw a ll y a wk
The work instruction and other techron all cases, this includes	nical documentation provide the	requirements for all work.
,		
ha fallanda a baara attara a ara a arfar		
he following inspections are perform	med as required:	>
•		1/15
•		, NO.
•		s reserved world
•		180
•		
•		S
•		
ocumentation and Control		2
	•	
spection operations are defined in	applicable work instructions.	
5.0 TESTING	65 \ (1)	
he Testing Plan for the (your project	ct name) is as follows:	
•		
ontrol, verification and acceptance	testing procedures for each sp	pecific test include
.0 DOCUMENTS AND R	ECORDS	
ecords are controlled according to		
onformity to requirements. Docume Procedure so that the information	ents are controlled according to	the Document Control
	Page 6 of 8	

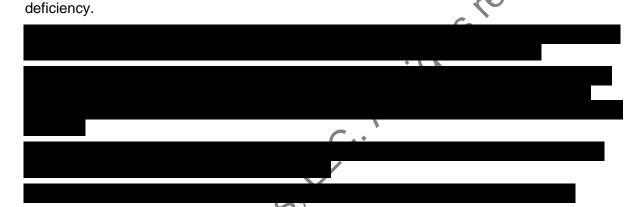
Your Logo	V C N	Quality Plan
	Your Company Name	Rev: Orig

7.0 CONTROL OF NONCONFORMANCES

Morldwide Items that are found to be nonconforming against specified requirements are identified, documented, segregated (if possible), evaluated and dispositioned to prevent unintended use or delivery. Necessary corrective and preventive actions are taken to

REWORK PROCEDURES

The Company has long standing successful Control of Nonconformances and Corrective and Preventive Action programs to ensure all deficiencies are recorded, logged and pursued from identification through acceptable corrective and preventive action. Upon identification of a construction deficiency, a Request for Support form sinitiated by the Project Inspector and forwarded to the appropriate subcontractor for notification of construction



DOCUMENTATION 8.0

All reportable records include

All submittals of records are maintained.

Test Reports are attached to the Daily Report/Work Order as they are received by the Project Inspector.

The Project Inspector submits all Inspection Reports not more than one (1) working day after each inspection.

Typical Registers / Files Maintained (as required)

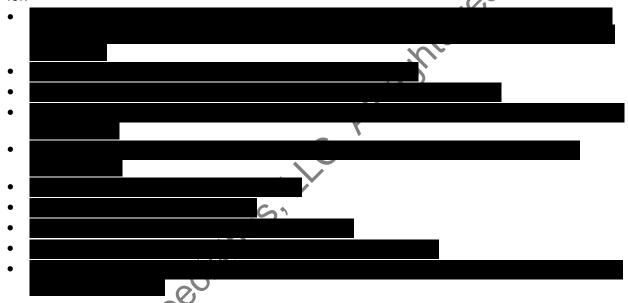


Page 7 of 8

Your Logo Quality Plan Your Company Name Rev: Orig

WORKMANSHIP 9.0

red worldwide. The Company plans and carries out work activities that may include workmanship requirements for:



Copyright © JnF Specialties, LLC All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

COPYIONICO MINISTRALINA DE LA COPYIONICO DE LA COPYIONICO

Page 8 of 8

Your Logo	BULLETIN	PAGE: 1 of 1
DDGCDAMWANG.	Pogra	
PROGRAM NAME:	DOCUM AFFEC	
PROCESS AFFECTED:	PROJECT ENGI AFFE	
	AFFEC	TED:
		<u> </u>
		101
		, 17
		170
	×C	
		_
	· C.	
	63	
	cio.	
	Scialties, I.C. All I. Mrs.	
		N/A for (list your exception here)
This Bulletin does NOT	_	
This Bulletin DOES		
Additional Distribution:		
Copyright © JnF Specialties, LLC. All rights reserve	ed worldwide. www.quality-control-plan.com/copyright.htm	
PAGE 2 TEXT BLOCK: Insert page	2 text here	
<u> </u>		

Form Rev: Orig

CALCULATED RISK RELEASE

Date:	Engr. Authorization:
	co`
	.0
	;(0)
	, O
	61
	:03
	CO
101	
2,	
, vi	
:(0)	
Olion.	
07	
-01	

Form Rev: Orig

Your Logo



CONFIGURATION

	:90.		
CONFIGURATION MANAGEMENT Origination Date: XXXXXX			
MANAC	GEMENT CO		
Origination	Date: XXXX		
D	DI.		
Document Identifier:	Configuration Management		
Date:	Latest Revision Date		
Project: 5	Customer, Unique ID, Part Number		
Document Status:	Draft, Redline, Released, Obsolete		
Document Link:	Location on Server (if used)		
4			
-70,			
	. 1		

Abstract:

This document describes configuration management procedures.

ght © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released".	Form Rev: Orig
-------------------------	--	----------------

Your	Logo
CAGE: xxxxx	

Your Company Name

Configuration Management

Rev: xx

REVISION LOG

Issue	Date	Comment	Author
0-0			
			, NO
			,e ^O
			o.K

DOCUMENT CHANGE RECORD

	DOCUMENT CHA	NGE RECORD
	Issue Item	Reason for Change
		All
		, C·,
		diles
		· altie
Copyright	© JnF Specialties, LLC. All rights reserved	l worldwide. www.quality-control-plan.com/copyright.htm
	SP	
	4	
	70.	
	·Mi	
	11/19	
-08	7	
0		

This document expires 30 days after printing unless marked "Released". PROPRIETARY INFORMATION Form Rev: Orig **Date Printed:**

1.0	PURPOSE	4
2.0	THEORY	4
3.0	CONFIGURATION DOCUMENTATION	4
4.0	CONFIGURATION CONTROL BOARD (CCB)	5
5.0	BASELINE MANAGEMENT	5
6.0	CONFIGURATION CHANGE CONTROL	
7.0	SUBCONTRACTOR AND VENDOR CHANGES	12
	MANAGEMENT DIRECTIVES	
9.0	CONFIGURATION RECORDS AND REPORTS	

Your Company Name

Configuration Management

*S reserved

Rev: xx

1.0 PURPOSE

This procedure defines the requirements for the management of the configuration of engineering documents which include the following:

•

The following are not governed by this control procedure:

2.0 THEORY

Work includes a variety of aspects of a given item, including its

3.0 CONFIGURATION DOCUMENTATION

3.1. The current configuration of a given item is identified through applicable technical documents. These may include, but are not limited to:

.

3.2. All such technical documents are developed by Engineering and approved by the CCB, which are

3.3. The baseline documentation is entered into a database that maintains current data for every configuration item. As new configuration items are generated, approved and placed in the release system, they are

Your	Logo

Your Company Name CAGE: xxxxx

Configuration Management

Rev: xx

3.4. Configuration documents and Customer intellectual property received are forwarded to the Document Control Center (DCC) for logging and distribution to project personnel according to the release system shown herein. Project personnel are responsible for

4.0 CONFIGURATION CONTROL BOARD (CCB)

The Responsible Engineering Authority (REA) and Quality Manager serve as the Configuration Control 4.1. Board, which has full authority and responsibility for

4.2. The Chairperson of the CCB is

The CCB serves as the point of authority to resolve 4.3.

4.4. CCB responsibilities include:

BASELINE MANAGEMENT 5.0

The Company may establish a configuration baseline to identify and create the initial configuration 5.1. identification of work at specific times during the contract cycle. The baselines provide

All descriptions of the baselines used to state work performance and design requirements are

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released".	Form Rev: Orig

Your	Logo
------	------

Your Company Name

Configuration Management

5.3.		purposes, four major baselines may be required as discussed below.
5.3.1.	Pre-Release Baseline:	
5.0.0	- · · · · · · · · · · · · · · · · · · ·	
5.3.2.	Functional Baseline:	
		At the Functional Baseline, the
config	uration management system is o	operating and the released documents have described the following:
•		
•		
•		:0
•		
F 2 2	Allocated Decolines	
5.5.5.	Allocated Baseline:	
These	include:	
•		
•		
5.3.4.	Work Baseline:	
This b	aseline prescribes:	
•	geemie precenteer.	
•		
•		
This b		
Redlin	ned technical documents may be	s serve as the configuration reference point for all subsequent reviews.
·60/	Baseline Maintenance	
Once	established, the baselines ser	We as
	- Labilottoa, tito basoliitos set	
ĺ	PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released". Form Rev: Orig
	I KOI KIETAKT INFORMATION	Date Printed: Folia Key: Ong



Your Company Name

Configuration Management

Rev: xx



yster The release of a technical document requires that it be placed into the normal control system to configuration documents. The release system is shown in Figure 1, which...,

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

This document expires 30 days after printing unless marked "Released". PROPRIETARY INFORMATION Form Rev: Orig **Date Printed:**

Your Logo

CAGE: xxxxx

Your Company Name

Configuration Management

Rev: xx

Figure 1: Release System Flowchart



5.5. Document approval is indicated by any of the following methods:

•

•

•

5.6. The Document Control Center prepares the release package after insuring

CONFIGURATION CHANGE CONTROL

6.1. Configuration change control is the process of maintaining the baseline identification and regulating all changes to that baseline. The 'as-designed' technical documentation must

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released". Date Printed:	Form Rev: Orig

Your Company Name

Configuration Management

6.2. Change control is vested in the Configuration Control Board. Any employee may request a change configuration. All proposed changes to the baseline documents are	to a
	O
6.3. Joint change control authority is established where any program shares a commonly identified item another program.	with
6.4. Evaluations of changes include	
6.5. The evaluation will take into consideration	
6.6. All associated changes and affected work are included on the Engineering Order, Engineering Cha	ange
Proposal or Nonconformance Report (NCR) form. The evaluation by the CCB includes	Ü
6.7. Types of Configuration Change	
Changes to the configuration are implemented after approval of engineering changes, deviations or wait	vers.
The definition for each is as follows:	
6.7.1. Engineering Change:	
6.7.2. Deviation:	
6.7.3. Waiver:	
6.8. Change Classification	- ('
Changes in configuration are classified by the CCB as either Class I or Class II. The change classification assigned by the CCB is entered on the Engineering Order, which serves as	ation
designed by the Gob to official of the Engineering Order, which serves to	

Your I	ogo
--------	-----

Your Company Name

Configuration Management

Rev: xx

J.O. I. Glass I Ghange	3.8.1.	Class I	l Changes
------------------------	--------	---------	-----------

CAGE: xxxxx

his reserved worldwide The engineering change is classified as Class I when it affects one or more of the following:

Non-technical contractual provisions are affected, such as, but not limited to:

6.8.2. Class II Changes

Any change that does not fall within the Class I definition is a Class II change. Class II changes are

- 6.9. Change Implementation
- 6.9.1. All approved changes are implemented under the guidance of the configuration management function.
- 6.9.2. Configuration Management maintains approval records for all configuration changes.

These records identify

- 6.9.3. The Quality Group verifies that changes have been incorporated into affected work and that the associated configuration status records have been revised.
- 6.9.4. Superseded revision levels of electronic documents are stored in a controlled access server file and superseded hardcopies, when available, are stored
- 6.9.5. During the evaluation of the ECP, EO or NCR, the CCB determines
- 6.9.6. The CCE provides a complete description of the effort required to accomplish the approved change. The definition of the actual tasks required is
- 6.9.7. Deviation:
- 6.9.8. Waiver:

This document expires 30 days after printing unless marked "Released". PROPRIETARY INFORMATION **Date Printed:**



Your Company Name

Configuration Management

Rev: xx

Approved MRB actions affecting configuration may be immediately implemented and are noted on the configuration status records as the authorizing document for the configuration change. When a request for waiver is beyond the scope of MRB authority, the Project and Quality managers

6.9.9. Supplement Releases: All changes require the processing of an Engineering Order or Nonconformance Report form. Supplements to existing documents that change or eliminate requirements may be processed and

6.9.10.

6.9.11. Proposed Class I engineering changes are approved by the CCB and are submitted to the Customer in the form of

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

This document expires 30 days after printing unless marked "Released".

Date Printed:

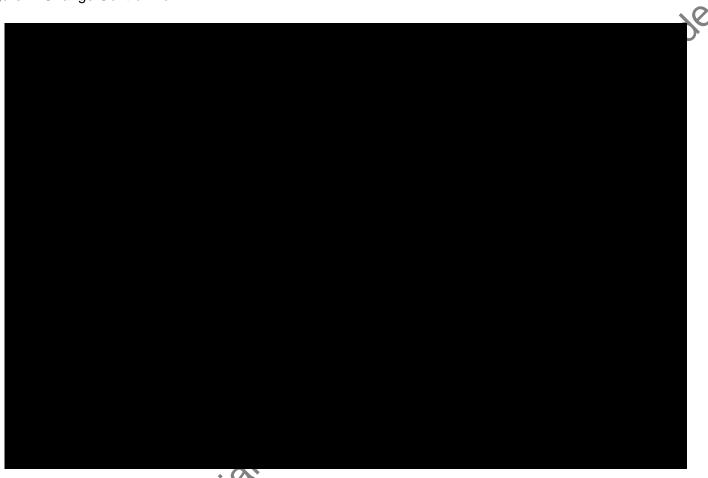
Your	Logo

Your Company Name

Configuration Management

Rev: xx

Figure 2: Change Control Flow



6.9.12. Re-identification Practices

Part numbers are changed whenever

6.9.13. All deliverable items are produced according to

6.9.14. No oral instruction or other random or unwritten authority is accepted in place of

SUBCONTRACTOR AND VENDOR CHANGES

7.1. Only those subcontractors having a funded design effort are permitted to implement Class I or II changes with submittal to the Company for review and concurrence or non-concurrence in classification.

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released".	Form Rev. Orig
PROPRIETARY INFORMATION	Date Printed:	Form Rev: Orig

Your Logo

Your Company Name

Configuration Management

Rev: xx

7.2. For all vendors used by suppliers, proposed changes to baseline documents are

8.0 MANAGEMENT DIRECTIVES

- 8.1. Management members of the CCB/MRB issue their binding policies, procedures and directives to personnel within their exclusive organization in the form of a Bulletin.
- 8.2. The Bulletin is completed as required by individual format. The Bulletin is the only accepted form of correspondence for

>

9.0 CONFIGURATION RECORDS AND REPORTS

The following lists are revised as required to include the latest configuration status of listed documents. Dependent upon contract requirements, records and reports may include:

- 9.1. Numerical lists:
- 9.2. Indentured Lists:
- 9.3. As-Built List:
- 9.4. EO Status:
- 9.5. Data Lists:

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released".	Form Rev: Orig



	:'9's.		
	194,		
CONTROL OF NONCONFORMANCES Origination Date: XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX			
NONCONF(ORMANCES		
	(6)		
Origination	Date: XXXX		
	40		
Document Identifier:	Control of Nonconformances		
Date:	Latest Revision Date		
Project:	Customer, Unique ID, Part Number		
Document Status:	Draft, Redline, Released, Obsolete		
Document Link:	Location on Server (if used)		
4			
70.			
×			
1			

This document describes procedures for control of nonconformances.

InF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released".	Form Rev: Orig
-------------------------	--	----------------

Your	Logo
CAGE: xxxxx	

Your Company Name

Control of Nonconformances

Rev: xx

REVISION LOG

Issue	Date	Comment	Author
0-0			
			, NO
			,e ^O
			o.K

DOCUMENT CHANGE RECORD

Issue	Item	Reason for Change
		All
		· C.

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

PROPRIETARY INFORMATION
This document expires 30 days after printing unless marked "Released".

Date Printed:
Form Rev: Orig

Your Company Name

Control of Nonconformances

Rev: xx

TABLE OF CONTENTS

	PURPOSE	4
2.0	THEORY	4
3.0	GENERAL PROCEDURE	4
4.0	DISPOSITIONS	6
5.0	CUSTOMER DISPOSITION AUTHORITY	7
6.0	PROCESSING SCRAP	Error: Bookmark not defined.
Copyrig	ght © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/c	copyright.htm
	ght © InF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/c	
	coecialitie	

Your l	Logo
--------	------

Your Company Name

Control of Nonconformances

Rev: xx

1.0 **PURPOSE**

This document defines and makes reference to the procedures necessary for the control of nonconformances.

2.0 **THEORY**

Work that has failed inspections or tests or that in any way does not meet requirements are considered "nonconformances". Such work must

3.0 GENERAL PROCEDURE

- "Nonconformance" is any work or raw material used by the Company or listed as a Customer complaint, such as:
- Allights
- Nonconformances must be withheld pending disposition by a completed Nonconformance Report 3.2 (NCR) or
- All employees are empowered to engage this procedure when they discover nonconformances. 3.3 No employee may work on yellow-tagged nonconformances.
- Upon discovery of a porconformance, an employee may 3.4
- 3.5 When an employee cannot bring the work into conformance through immediate rework, the employee

The employee completes the top portion of the Nonconformance Report form, filling in all pertinent spaces. The employee then submits the Nonconformance Report (NCR) to Quality.

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released".	Form Rev: Orig
-------------------------	--	----------------

Your Company Name

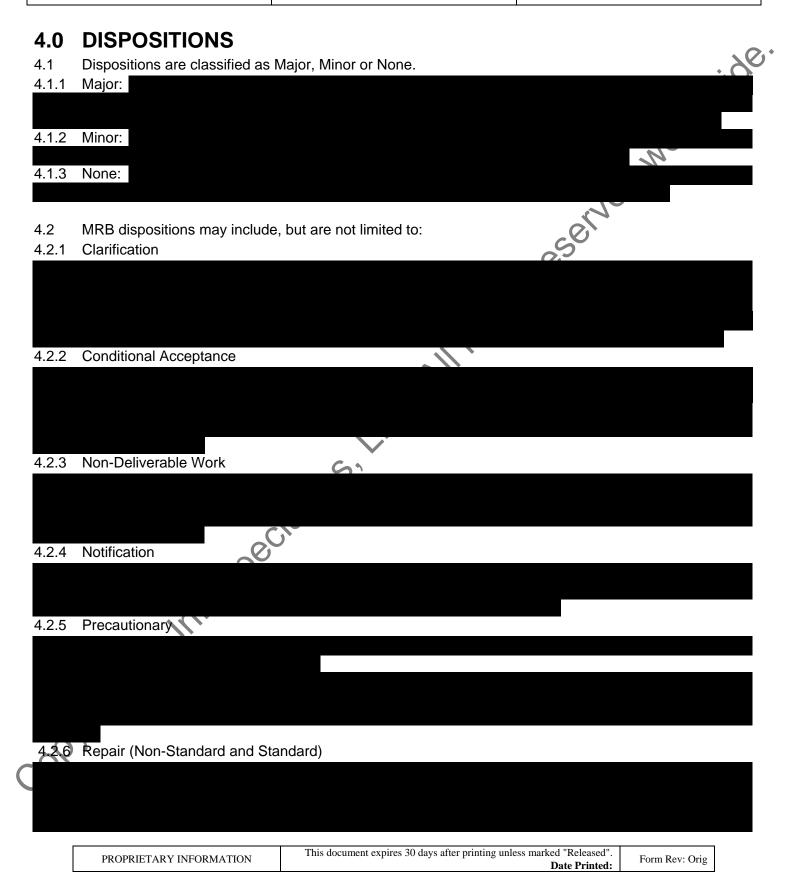
Control of Nonconformances

3.8 report	The employee then tags the nonconforming work with a yellow nonconformance tag and indicates the number on the tag. A yellow-tag may be used without a Nonconformance Report for
3.9	Upon receipt of the Nonconformance Report, the Quality representative
3.10	Quality will then assign the Report to
3.10	Quality will their assign the Report to
3.11	If the nonconformance is ascertained or estimated to be the fault of a Supplier, Quality may elect to
	N'E
3.12 a confi	Quality will also indicate on the Nonconformance Report form if a document supplement is required or if guration change is required, etc.
3.13 MRB a	The NCR is submitted to the Material Review Board (MRB) for review and disposition. actions that affect configuration may
3.14 • •	The MRB consists of the following managers, at a minimum:
	MRB Qualification
1) 2)	erial Review Board member must:
3.15	In the event of a non-unanimous decision,
3:16	The Company provides timely reporting of delivered work that may affect safety. Notification includes



Your Company Name

Control of Nonconformances



Your Logo

CAGE: xxxxx

Your Company Name

Control of Nonconformances

4.2.7	Request for Waiver/Deviation
4.2.8	Return to Supplier (Receiving Inspection)
	1 0
4.2.9	Rework (Non-Standard and Standard)
4.2.10	Scran
7.2.10	Colap
5.0	CUSTOMER DISPOSITION AUTHORITY
	CUSTOMER DISPOSITION AUTHORITY Major: A Waiver/Deviation disposition is
5.1	Major: A Waiver/Deviation disposition is
5.1	
5.1 5.2	Major: A Waiver/Deviation disposition is
5.1 5.2	Major: A Waiver/Deviation disposition is RTV and Scrap dispositions are not Minor: Conditional Accept and Non-Standard Rework/Repair dispositions are
5.1 5.2	Major: A Waiver/Deviation disposition is RTV and Scrap dispositions are not
5.15.25.35.4	Major: A Waiver/Deviation disposition is RTV and Scrap dispositions are not Minor: Conditional Accept and Non-Standard Rework/Repair dispositions are
5.0 5.1 5.2 5.3 5.4 5.5	Major: A Waiver/Deviation disposition is RTV and Scrap dispositions are not Minor: Conditional Accept and Non-Standard Rework/Repair dispositions are Scrap, RTV or Standard Rework dispositions are not
5.15.25.35.45.5	Major: A Waiver/Deviation disposition is RTV and Scrap dispositions are not Minor: Conditional Accept and Non-Standard Rework/Repair dispositions are Scrap, RTV or Standard Rework dispositions are not

Your Logo

CORRECTIVE ACTION REQUEST

CAR Responsible Supplier:	•
Car Responsible Supplier: Customer: Part# Applicable Customer P.O or Job # Customer CA or corresponding documentation received? Y \[\sum \] N \[\sum \] Number: Date Opened: Step 3. Due: Date CAR closed: Closed By: Raw Material affected # P.O #	الم
Customer CA or corresponding documentation received? Y N Number:	10,
Date Opened: Step 3. Due: Date CAR closed: Closed By:	
Raw Material affected # P.O #	
Raw Material affected # P.O # 1	
2.	
3.	
4.	
6.	
7.	
8.	
9.	-
Copyright @ JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm	

Form Rev: Orig Page 1 of 1



CO PRE	RRECTO VENTION Origination	FIVE AND VE ACTION Date: XXXX Corrective and Preventive	Moldwide.
		Allins	_
	Identifier:	Action	_
•	Date:	Latest Revision Date	_
_	Project:	Customer, Unique ID, Part Number	_
	Document Status:	Draft, Redline, Released, Obsolete	_
GOE!	Document Link:	Location on Server (if used)	_
ato July Spec			

This document describes the procedures used to correct and prevent nonconformities.

InF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released".	Form Rev: Orig
-------------------------	--	----------------

Your	Logo
CAGE: xxxxx	

Your Company Name

Corrective and Preventive Action

Rev: xx

REVISION LOG

Issue	Date	Comment	Author
0-0			
			, NO
			180
			o.K

	Reason for Change
	All
	, C.,
	::1057
© JnF Specialties, LLC. All rights reserved wo	rldwide: www.quality-control-plan.com/copyright.htm
S.C.	
68	
4.5	
10,	
in't	
.0	

This document expires 30 days after printing unless marked "Released". PROPRIETARY INFORMATION Form Rev: Orig **Date Printed:**

Your Company Name

Corrective and Preventive Action

Rev: xx

70.

TABLE OF CONTENTS

1 0	PURPORE	
1.0	PURPOSE	
2.0	THEORY	
3.0	PROCEDURE: INTERNAL REPORTS	-13
4.0	PROCEDURE: CORRECTIVE ACTION REQUEST (CAR's)	
5.0	PROCESS MAP	
		S
Copyrig	PROCESS MAP	,
17 6	*5	
	C1·	
	1,54	
	1.X	
	July 24	
	*© 7UK SK	
	th © JnF Specialties, LLC. All rights reserved worldwide, www.quality-control-plan.com/copyright.htm	
	night o hik Sk	
	Night Only	
,00	Wildhit O July St	

PROPRIETARY INFORMATION
This document expires 30 days after printing unless marked "Released".

Date Printed:

Form Rev: Orig

Your Company Name

Corrective and Preventive Action

Rev: xx

1.0 PURPOSE

This document provides details and procedures for the process governing the discovery, reporting, resolution and recording of actions taken to correct or prevent nonconformities.

2.0 THEORY

Corrective action is taken to correct nonconformities, which could be work defects found during production, errors found in documents, equipment problems or problems related to how the Company performs functions in its processes. "Corrective action" is simply the "fix" that corrects the problem.

Whenever we take corrective action we also attempt to prevent the problem from recurring, which is known as "preventive action". There are times when preventive action is a standalone activity, specifically when reporting a problem that does not exist at the moment but could exist if something isn't done.

Having a formal system to record and resolve both existing and potential problems ensures that these problems do not occur or reoccur, thereby improving our work, processes and work environment.

3.0 PROCEDURE: INTERNAL REPORTS

3.1 The Company utilizes a Nonconformance Report (NCR) form to record both nonconformances related to its work, processes and quality system as well as compliments or positive feedback. The form and system are used for

- 3.2 ALL employees are empowered with the ability to report sources of problems and nonconformances.
- 3.3 No disciplinary action may be attached to the submission of NCR's.
- 3.4 The Quality Manager has been assigned the role of NCR Administrator.
- 3.5 For the processing and routing of NCR's see Process Map.
- 3.6 If the responsible manager determines they are not responsible for the issue involved, they must return the NCR to the NCR Administrator for re-routing.
- 3.7 Actions taken are
- 3.8 The Quality Manager monitors the NCR Log to
- In addition to corrective action efforts, management utilizes

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released".	Form Rev: Orig
-------------------------	--	----------------

Your Logo

Your Company Name

Corrective and Preventive Action

Rev: xx

- 3.10 The management review process ensures
- 3.11 Where work is suspected of a nonconformance, the Company

PROCEDURE: CORRECTIVE ACTION REQUEST (CAR) Any purchasing agent may submit a Corrective Action Page 16

- Any purchasing agent may submit a Corrective Action Request (CAR) to a Supplier that has shown 4.1
- CAR's are processed through the same steps as the NCR but are routed to the Supplier for root cause 4.2 analysis and action planning. CAR's are logged separately.
- Failure of a Supplier to respond to a CAR or to respond with an insufficient action plan may mean 4.3 adjustment to that Supplier's evaluation standing.

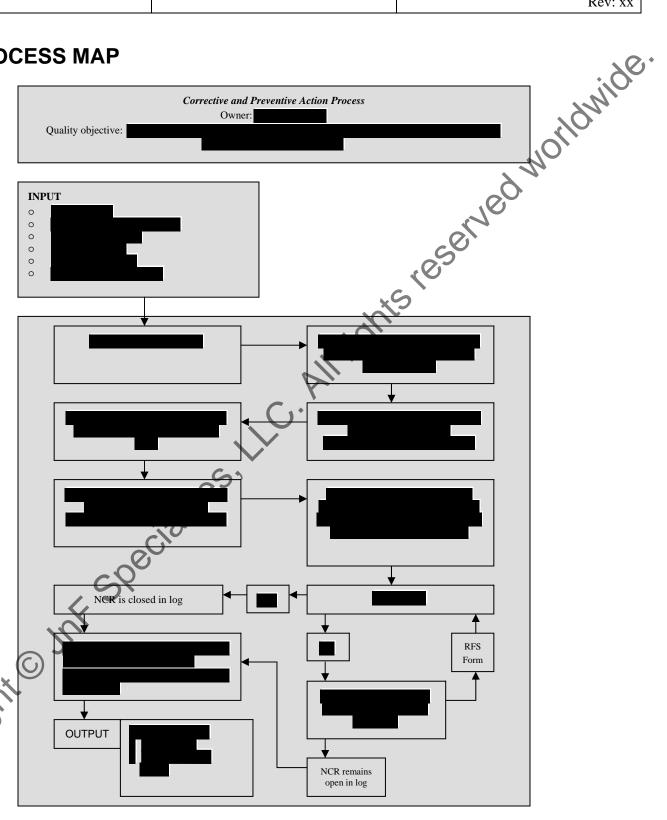
Copyright. Specialties, The Copyright. Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

> This document expires 30 days after printing unless marked "Released". PROPRIETARY INFORMATION Form Rev: Orig **Date Printed:**

Rev: xx

Your Logo CAGE: xxxxx

5.0 PROCESS MAP



Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released".	Form Rev: Orig
-------------------------	--	----------------

DAILY QUALITY CONTROL REPORT

Name: Your Company Name					
Address:					
Contract No:		Date:			
Report No:					
Description and Location			. 26		
of Work:					
	Clear		7/1/2		
Weather:	P. Cloudy	Temperature:	Min Max		
	Cloudy		,0		
Rainfall:	inches		N		
Contractor/Subcontractors	and Area of Responsibility w	ith Labor Count for Each	<u> </u>		
a.			(8)		
b.			N		
c.			3,		
d.		3			
Equipment Data: (indicate	items of equipment, other tha	in hand tools and whether or	not used)		
`	* *	·S`	,		
		M			
		:0)			
		, (13			
1.					
		Y			
		7.*			
2.	Gi				
2.	1,81				
	. 0				
	Cio				
	01				
2					
3.					
<u> </u>	>				
10					
2.					
(())					
4.					
0,					
.0,					
)					
<u>5.</u>					

ght/	Form Rev:
ght/	Form Rev:
ght/ s	Form Rev:
ght/s, eserve	Form Rev:
ght/15 (eservices)	Form Rev:
ght/15	Form Rev:
ght/	
Mit's	
	ight/

Form Rev: Orig



"9°.
1941
DOCUMENT CONTROL Worldwide Origination Date: XXXX Document Document Control
Sel
Origination Date: XXXX
Document Identifier: Document Control
Date: Latest Revision Date
Project: Customer, Unique ID, Part Number
Document Status: Draft, Redline, Released, Obsolete
Document Link: Location on Server (if used)
July She Chink:
, 6%
5

Abstract:

This document describes procedures for controlling documents.

 $Copyright @ JnF Specialties, LLC. \ All \ rights \ reserved \ worldwide. \ www.quality-control-plan.com/copyright.htm$

Your	Logo
CAGE: xxxxx	

Your Company Name

Document Control

Rev: Orig

REVISION LOG

Issue	Date	Comment	Author
0-0			
			, NO
			,e ^O
			o.K

DOCUMENT CHANGE RECORD

	DOCUMENT CHA	NGE RECORD
	Issue Item	Reason for Change
		All
		, C·,
		diles
		· altie
Copyright	© JnF Specialties, LLC. All rights reserved	l worldwide. www.quality-control-plan.com/copyright.htm
	SP	
	4	
	70.	
	·Mi	
	11/19	
-08	7	
0		

This document expires 30 days after printing unless marked "Released". PROPRIETARY INFORMATION Form Rev: Orig **Date Printed:**

Your Company Name

Document Control

Rev: Orig

TABLE OF CONTENTS

1.0	PURPOSE		
2.0	THEORY	4	,
3.0	DOCUMENT TYPES		
4.0	QUALITY MANUAL	3/	
5.0	QUALITY MANAGEMENT SYSTEM PROCEDURES	. 10	
6.0	GENERAL WORK INSTRUCTIONS) 6	ĵ
7.0	INSPECTION INSTRUCTIONS	6	
8.0	FORMS	7	,
9.0	EXTERNAL DOCUMENTS	8	í
10.0	PERIODIC RE-EVALUATION OF DOCUMENTS	8	;

Copyright © InF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/conyright.tm

Your	Logo

Your Company Name

Document Control

Rev: Orig

1.0 PURPOSE

This procedure defines the requirements for the control of documents within the quality management system (QMS). The scope of this procedure is to control documents specifically defined in section 3.0. The Document Control Center ensures that documents are controlled so that information on them is accessible, legible and suitably maintained and obsolete documents are stamped "Superseded".

The following documents are not subject to this procedure:



2.0 THEORY

Documents are controlled so that only reviewed and approved information is released and used by employees. This ensures that no mistakes are made due to the usage of obsolete information.

3.0 DOCUMENT TYPES

3.1.	Quality Plan:		
			7

3.2. Procedures:

3.3. General Work Instructions:



3.5. Forms:

3.6. Records that are created for temporary retention of miscellaneous information are not

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released".	Form Rev: Orig
-------------------------	--	----------------

Your Company Name

Document Control

Rev: Orig

red morldwide

QUALITY PLAN 4.0

4.1. Creating the Quality Plan

The Quality Plan has been developed by top management of the Company.

4.2. Review and Approval

The Quality Plan is reviewed and approved by top management before release.

4.3. Distribution

The Quality Plan is distributed as required by Customers and internal requirements.

The Document Control Center may

4.4. Change Control

Any employee may request a change to the Quality Plan: Requests for changes may be made by

5.0 **PROCEDURES**

5.1. **Creating New Procedures**

Review and Approval 5.2.

5.3. Distribution

Procedures are distributed according to

Your Logo

Your Company Name

Document Control

Rev: Orig

divide

5.4. Change Control

CAGE: xxxxx

Changes to procedures are performed in the same manner as the Quality Plan.

6.0 GENERAL WORK INSTRUCTIONS

6.1. Creating New Work Instructions

Where necessary, work affecting quality is described by clear and complete documented work instructions that define

NOTE REGARDING JOB SPECIFIC WORK INSTRUCTIONS:

Engineering may develop work instructions that are specific to a given job, which are released and controlled

6.2. Review and Approval

Work instructions are reviewed and approved by the CCB. At least one member of the CCB responsible for reviewing the document should be responsible for the area affected by the document.

6.3. Distribution

General work instructions are distributed according to internal requirements. The Document Control Center may

6.4. Change Control

Changes to general work instructions are performed in the same manner as the Quality Plan. When general work instructions are changed,

7.0 INSPECTION PLANS

7.1. Creating New Inspection Plans

New inspection plans are developed by or under the supervision of the Quality Manager using requirements from

Your Company Name

Document Control

Rev: Orig

1.2. INCVION AND APPROVAL	7.2.	Review and Approval
---------------------------	------	---------------------

Approval is indicated by

7.3. Distribution

CAGE: xxxxx

Inspection plans are distributed according to internal requirements. The Document Control Centernal

7.4. **Change Control**

Any employee may request a change to inspection plans by completing a Request for Change form and

FORMS 8.0

8.1. **Creating New Forms**

8.2. Review and Approval

Distribution ... 8.3.

8.4. Change Control

Any employee may submit a request for change to the appropriate area manager responsible for the form and the manager will

Your Company Name

Document Control

Rev: Orig

9.0 EXTERNAL DOCUMENTS

9.1. Some external (third party) standards or specifications may be maintained on file without control provided that

9.2. Third party specifications and engineering drawings, including those of the Customer, are controlled according to the *Configuration Management Procedure*. Where control of an external document is deemed necessary, they shall be

10.0 PERIODIC RE-EVALUATION OF DOCUMENTS

The entire set of quality documentation is subject to

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

PROPRIETARY INFORMATION
This document expires 30 days after printing unless marked "Released".

Date Printed:
Form Rev: Orig

EO NUMBER:	DATE:		RFS#:	
ENGINEEDING	CLASS	PER	SON REQUESTING	
ENGINEERING	I II		NEERING ORDER: PERSON WRITING	
ORDER	1[11[ENG	NEERING ORDER:	
	CUSTOMER	D	ESIGN STAGES	EXISTING OR COMPLETED
Page of	APPROVAL or CONCURRENCE		or ELEMENTS	WORK AFFECTED
HOLD PO'S PENDING APPROVAL	YES NO	,	YES NO	YES NO
YES NO				100
				- 6
			C	
			40	
			×S	
			10	
		1		
		Y	•	
	65,			
	14/10			
• (9,			
CO)				
60				
,91				
X				
				-

 $Copyright @\ JnF\ Specialties, LLC.\ All\ rights\ reserved\ worldwide.\ www.quality-control-plan.com/copyright.htm$

Your Logo	Special Instructions:	Inspection Plan			Form Rev	
					,	
						i
						101
					, N	0,
					9	
					1710	
Converget © InF Specialtic	as IIC All rights received work	dwide www.quality-contr	ol-nlan com/convright l	ntm CS	O *	
User Info - Application	on Categories:	dwide, www.quanty-contr	оі-ріап.соп/сорупунс.і			
	on categories.		×			
			" lilo			
			MI			
			٠٠`			
			٠٠ ^٠ ر`			
		:105,	٠٠`			
		alties, L	٠٠` • د			
	co's	alties, LL	٠٠`			
	specif	alties, L				
	ink specif	alties				
	July Speci	alties				
	July Specif	alties				
rioht.	July Specif	alties				
. OP Yildhit	July Specif	alties				
JOR Yridhit	es, LLC. All rights reserved work on Categories:	altiles				

NONCONFORMANCE REPORT

ONTRACTOR:		DATE RECEIVED:	
ICR#:		SHEET	OF
Punch #:	Bldg#:	Quantify: Job Number:	
Item Name:	Diag".	Description: ID S/B Spec#, Para#, & IS Condition w/Quantity &Dimension Affected	# Discrep
Dwg/Spec:		- IIII-Fill 22 6/2 Spreed, 2 main, 42 25 Condition in Quantity 42 minus on 1 micetal	Distre
Part#:			1, 1
Part# Rev:			10,
		7 1/4	
		1111	
		ρ_{l}	
		•	
		·	
		-51	
	-		
		OU'	
	4		
	10.1		
)		
1/1		Material Review Board Acceptance	
07		1	
\			

Copyright © JnF Specialties, LLC. All rights reserved worldwide. www.quality-control-plan.com/copyright.htm

Your Co Name

Address
City - State - Zip
Phone: Fax:
Email:

NONCONFORMANCE REPORT

Control Number:	PO Num	ber:
		74
	<u>'</u>	18
		<u> </u>
		60
	م ا	es ^e
	0,	
	, O. —	
cted Items:	RM	A#:
Comments:	C->	
•.(7,5	
0,0		
C-0		
9		

Form Rev: Orig

Attach Tracking Information

REQUEST FOR SUPPORT

■ Nonconformat	nce Con	tinuous	Improvement O	pportunity	☐Calculated Ris	sk Release
SUBCONTRACTOR: _				DATE RE	ECEIVED:	
RFS#:					SHEET	OF
Punch #:	Bldg#:		Quantify:	<u> </u>	Job Number:	
Item Name:	Diugπ.	Descrint	tion: ID S/B Spec#, Para# & IS	 		# Discrepant
Dwg/Spec:		Descript	ion. 12 5/2 Speen, I alan a l	y condition w/ Quant	ary Commension Affected	" Discrepance
Part#:						110
						70,
_					(
					- N	
					.0)	
					- 70	-
				<	0	
				.6		
				1/0		
				,		
			<i>></i>			
			<u></u>			
			61			
		. •	(V)			
		14				
		10				
	4	~C,				
		0				
	C Y					
	(,)					
<u> </u>						
9,						
1						
<u> </u>						
						_

Form Rev: Orig

Construction Project Punch List



Form Rev: Orig

QUALITY CONTROL REPORT

Contractor's Name:					
Contractor's Address:					
Contract No:		Date:			
Report No:					
Description and Location					
of Work:					
Weather:	☐ Clear ☐ P. Cloudy ☐ Cloudy	Temperature:	Min Max		
Rainfall:	inches		110		
	and Area of Responsibility w	ith Labor Count for Each	7		
a.	and thea of Responsibility w	Thi Labor Count for Lacin	C		
b.			70		
c.			2		
d.		S			
	items of equipment, other tha	on hand tools, at the jobsite, a	nd whether or not used)		
Equipment Bata. (maleate	tems of equipment, other tha	in nana toors, at the jobsite, a	ma whether of not asea)		
		• • • • • • • • • • • • • • • • • • • •			
		(10)			
1.					
1.		Y			
_					
)			
3	61				
2.					
2					
3.					
	<u> </u>				
10	<u> </u>				
2,					
4.					
-07					
-07					
<i>3</i> .					
		<u></u>			
L					

6.		
0.		
		14
		,10,
		,0
		Form Rev: Orig
Copyright © JnF Specialties, LLC. All rights reserved	worldwide. www.quality-control-plan.com/copyright.htm	Form Rev: Orig

Copyright In Fapecialties, I.C. All rights reserve



			· Se.
			AWIE
			dio
			No
REC	CORDS	CONTROL O	
	Origination	Date: XXXX	
	<i>8</i>	×S	
		:dhi	
]	Document Identifier:	CONTROL Date: XXXX Records Control	
]	Date:	Latest Revision Date	
]	Project:	Customer, Unique ID, Part Number	
	Document Status:	Draft, Redline, Released, Obsolete	
July 2 beg	Document Link:	Location on Server (if used)	
6),		
SR			
71.			

Abstract:

This document describes the procedure for control of records.

 $Copyright @ JnF Specialties, LLC. All \ rights \ reserved \ worldwide. \ www.quality-control-plan.com/copyright.htm$

Your	Logo
CAGE: xxxxx	

Your Company Name

Records Control

Rev: Orig

REVISION LOG

Issue	Date	Comment	Author
0-0			
			, NO
			180
			o.K

Issue	Item	Reason for Change	
		All	
		, V.	
		5,	
nF Speci	alties IIC All rights reserved	worldwide www.guality-control-plan.com/convright.htm	
© JnF Speci	alties, LLC. All rights reserved	worldwide. www.quality-control-plan.com/copyright.htm	
© JnF Speci	alties, LLC. All rights reserved	worldwide, www.quality-control-plan.com/copyright.htm	
© JnF Speci	alties, LLC. All rights reserved	worldwide, www.quality-control-plan.com/copyright.htm	
© JnF Speci	alties, LLC. All rights reserved	worldwide. www.quality-control-plan.com/copyright.htm	
© JnF Speci	alties, LLC. All rights reserved	worldwide. www.quality-control-plan.com/copyright.htm	
© JnF Speci	alties, LLC. All rights reserved	worldwide. www.quality-control-plan.com/copyright.htm	
JnF Speci	alties, LLC. All rights reserved	worldwide. www.quality-control-plan.com/copyright.htm	
JnF Speci	alties, LLC. All rights reserved v	worldwide. www.quality-control-plan.com/copyright.htm	

This document expires 30 days after printing unless marked "Released". PROPRIETARY INFORMATION Form Rev: Orig **Date Printed:**

Your Company Name

Records Control

Rev: Orig

TABLE OF CONTENTS

		.6
1.0	PURPOSE	
2.0	THEORY	
3.0	RULES FOR CONTROL OF RECORDS	4
Appe	endix A: Records Matrix	5
Copyrig	PURPOSE	
	RULES FOR CONTROL OF RECORDS	
	night on the second of the sec	

Your	Logo

Your Company Name

Records Co	ontrol
------------	--------

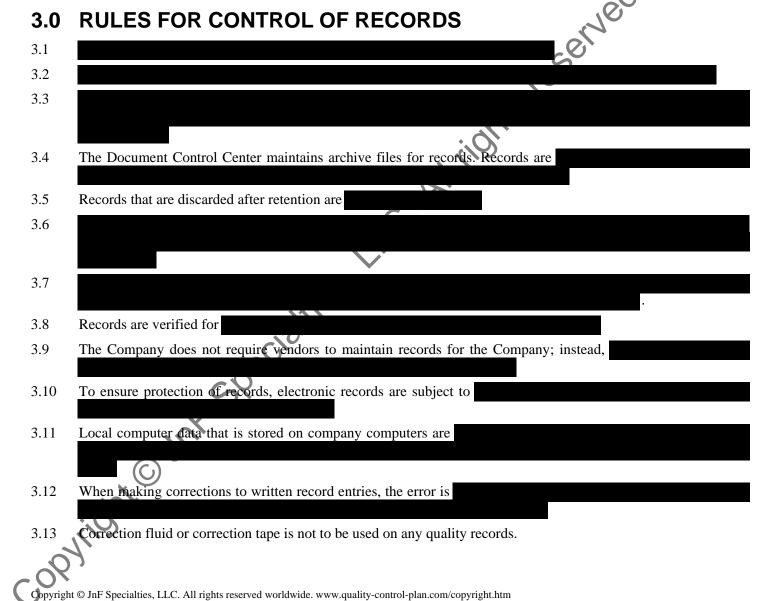
Rev: Orig

1.0 PURPOSE

This procedure defines the requirements for the control of records within the quality management system (QMS). The scope of this procedure is to control only the records referenced in this document; other records are not controlled.

2.0 THEORY

A record is any written or electronic piece of evidence that may be needed later to provide evidence of conformity to requirements. Typically a blank "form" becomes a "record" when it is completed. Records must be controlled so that the information on them is accessible, legible and suitably maintained.



PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released". Date Printed:	Form Rev: Orig

Records Control

Rev: Orig

Appendix A: Records Matrix

Required Record or Document Type	Company Record	Controller	Туре	Location	Minimum Retention
				eserve	
				SOI	
				0	
			Vis		
		- 11	(A)		
		b)	Form		
		O.			
	1,100	'			
	. 71				
-					
			Form		

Application Note: Modify above list to match your project.

 $Copyright @ JnF \ Specialties, LLC. \ All \ rights \ reserved \ worldwide. \ www.quality-control-plan.com/copyright.htm$

PROPRIETARY INFORMATION	This document expires 30 days after printing unless marked "Released".	Form Rev: Orig
-------------------------	--	----------------