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Add to Cart

ASA-100 Quality System
MIL-I-45208 Inspection System

(mo/yr) Syste Allrichts

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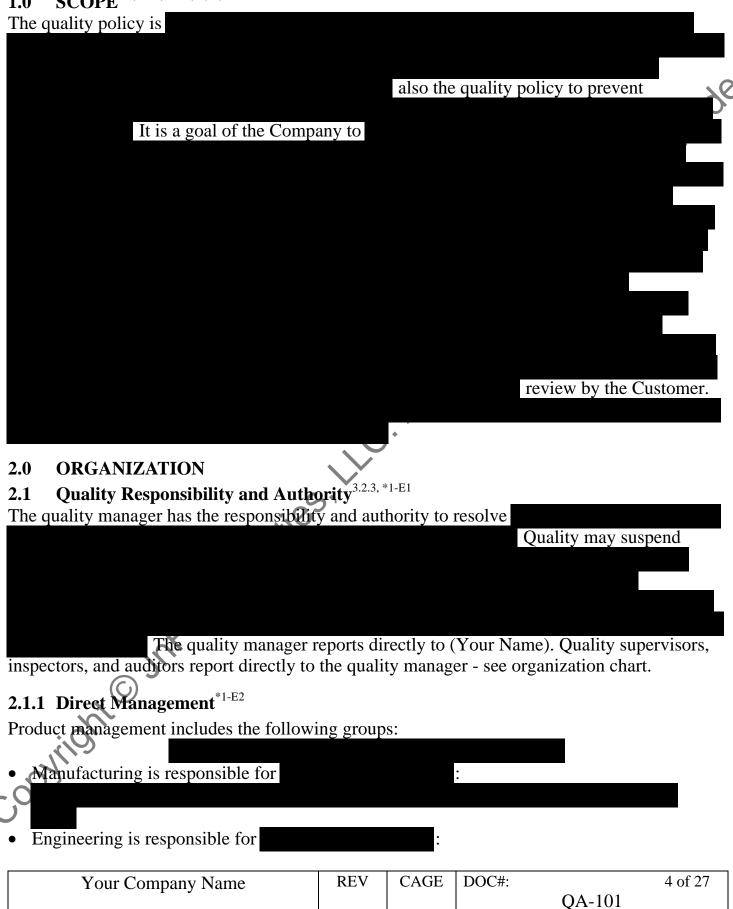
TABLE OF CONTENTS

1.0 S	CO	PE ^{3.1, 3.13, *1-A, B, C, D}			~		4
		ANIZATION					
2.1		<i>Ouality Responsibility and Authority</i> ^{3.2.3, *1-E1}					4
	.1.1						4
		Problem Resolution					5
2.2		Problem Resolution Initial Quality Planning ^{3,11,1,3,11,2}					
	.2.1	Basic Contract Review					5
2.	.2.2	Basic Contract Review					5
2.3		Inspection and Testing Documentation ^{3,2,1}					6
	3.1	Prenaration				•	6
	.3.2					.0	6
		Records ^{3.2.2} , *1-E4				. 10	,
2.7	4 1	General	•••••		••••••		7
2.	4.2	Record Verification*13-A				20	7
2	43	Record Maintenance *12-A, B, C, D, E				10	8
2.	.4.4	Active Records				7	8
2.5		Corrective Action ^{3.2.3}					8
2.3	5 1	Internal Corrective Action Requests	•••••		C	2	8
2.	5.2	Corrective Action Implementation by the N	IRB	•••••	`ر (۲) م		8
2.	5.2	1 Corrective Action Monitoring*8-H					9
2.	53	Records ^{3,2,2,*1-E4} General Record Verification*13-A Record Maintenance*12-A, B, C, D, E Active Records Corrective Action ^{3,2,3} Internal Corrective Action Requests Corrective Action Implementation by the N 1 Corrective Action Monitoring*8-H Supplier Corrective Action Customer Request for Corrective Action Customer Request for Corrective Action ILITIES AND STANDARDS Drawings, Documentation and Changes ^{3,2,4,*1} Change Control ^{3,2,4,*1} -E3, E14 Measuring and Test Equipment ^{3,3,*1} -E9, E12, 7-A, E Use of Contractor's Inspection Equipment ^{3,3} Availability			×5		9
2.	.5.5 5.4	Customer Request for Corrective Action		•••••		••••••••••	9
3.0 F	AC	ILITIES AND STANDARDS					10
3.1	110	Drawings Documentation and Changes 3.2.4, *1-	·E3, 13-A		9)		10
3.2		Change Control 3.2.4, *1-E3, E14	••••••			••••••	10
3.3		Measuring and Test Fauinment ^{3,3,*1-E9,E12,7-A,E}	3		••••••	••••••	10
3.4		Use of Contractor's Inspection Fauinment ^{3,3}	•••••		••••••	••••••	11
3.4	.4.1	Availability		. •	••••••	•••••	11
3.5		311 311 311 2 311 3		,			
	.5.1	Supplier History *5-C		••••••	••••••	•••••	11
	.5.1 .5.2	Supplier History*5-C Procurement Document Requirements Revi Materials and Material Control ^{3,9,3,12} Receiving Inspection*1-E6,7,8,9,11,6-A,A1,A2,A Inspection Instructions*1-E6 Raw Material Inspection	ew*1-E6, 5-A, B	, D1, D2, D3, 8-I3	•••••	••••••	11
3.6		Materials and Material Control ^{3.9, 3.12}	A .	•	••••••	••••••••••	12
	.6.1	Receiving Inspection *1-E6, 7, 8, 9, 11, 6-A, A1, A2, A	3, A4, A5, B, C, E,	, 8-A, D, J, J2, K, 9-	-A	••••••	12
	.6.2	Inspection Instructions *1-E6			••••••	••••••••••	15
	.6.3	Inspection Instructions*1-E6		•••••	•••••		16
	.6.4	Control of Special Materials *1-E12	•••••	•••••	•••••		16
	.6.5	Stores *3-A, B, C, D, 8-A, B, C, H1, 9-A	••••••	•••••	••••••	••••••••••	17
	.6.6	Protection of Quality During Production, St	torage and I	Ise*1-E6	•••••		17
3.7		Production Processing and Fabrication ^{3,2,1}	torage and o		••••••	••••••••••	18
3.7	7 1	Production Processing and Fabrication ^{3.2.1} In-process Inspection	•••••••	••••••	••••••	•••••	18
3.	7 1	In-process Inspection		•••••	••••••	••••••••••••	18
3.	7.1	Inspection Methods ^{3,4,*9-A}	•••••	• • • • • • • • • • • • • • • • • • • •	•••••	••••••	10
3.	.7.3	Identification ^{3,5}	••••••	•••••	••••••	••••••••••	19
	.7.4	Failure Reporting ^{3.7}		•••••	•••••		19
	.7.5	Failure Reporting ^{3.7}	••••••	•••••	•••••		19
	.7.6	Training *1-E5, 4-A, B, C, D		•••••	••••••	••••••••••	20
	.7.7	Workmanship Standard*1-E12		• • • • • • • • • • • • • • • • • • • •	••••••		20
3.8	*,	Completed Item Inspection and Testing ^{3.2.1, 3.5} .	••••••	•••••	•••••		21
3.0	8 1	Final Physical and Visual Inspection					
3	82	Final Acceptance Testing					
~Q	83	Final Acceptance Processing					
(39	.0.5						
) 3	9 1	Handling, Storage and Delivery Protecting Product Quality *1-E10, E12, 8-A, D, D1, E, F	, G, H, 10-A, B1, B	32, C, D, E, 11-A, B	3, B1 through B7	••••••	22
3.10		Nonconforming Material ^{3.7, *1-E7}			••••••	•••••	23
		1 Nonconformance Review Board					
٥.		2 1,000000000000000000000000000000000000					23
		Vous Company Nama	REV	CAGE	DOC#:		2 of 27
		Your Company Name	IXL V	CAUL	$DOC\pi$.	O A 101	2 UI 21
						QA-101	

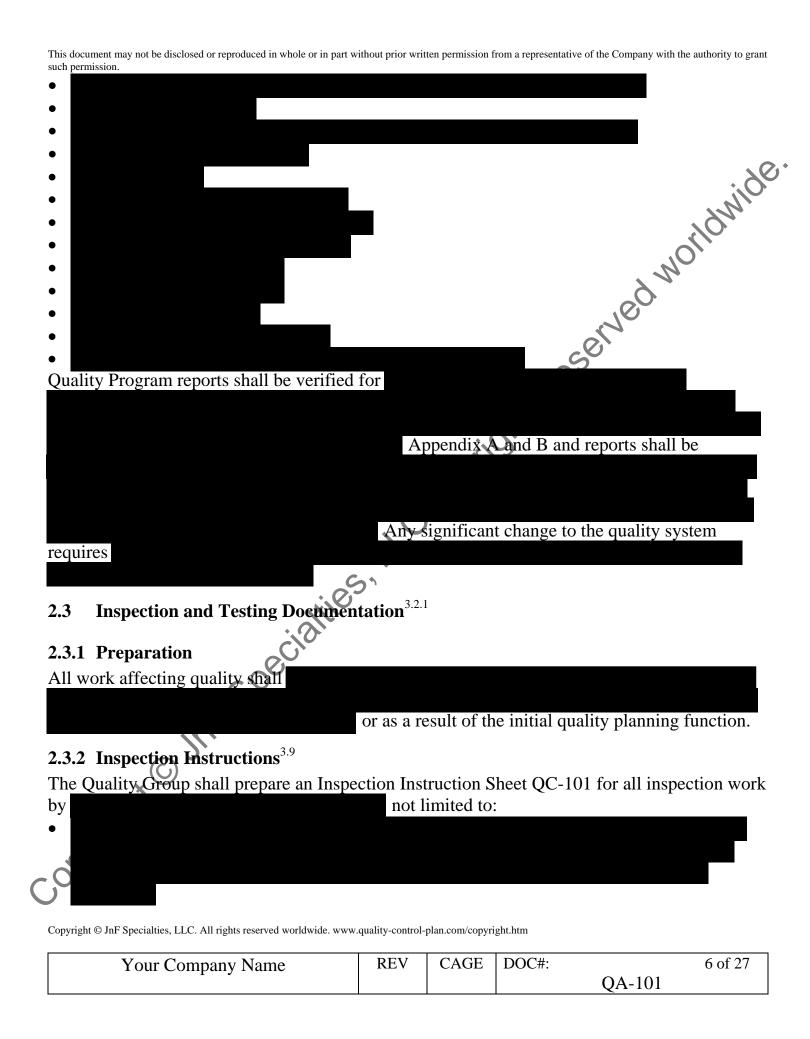
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such permission. 3 10 3 Misrepresented Items *8-J1 24
3.10.3 Misrepresented Items**8-J1 24 3.10.3.1 Scrapping Items to Prevent Misrepresentation**8-I, II, I2 24 3.11 Indication of Inspection Status*3.5, *I-EI3 24 3.11.1 Inspection Stamps*6-D 24
3.11 Indication of Inspection Status ^{3.5, *1-E13} 24
3.11.1 Inspection Stamps*6-D
3.11.2 Identification Media24
3.12 Government Inspection at Subcontractor or Vendor Facilities ^{3.6} , 3.11, 3
3.13.1 Bailed Property 26
This inspection system is subject to Customer evaluation and verification based upon ASA-100
Quality System Standard for Distributors MIL-I-45208A. 3.13 Superscript numbers correspond
Quanty System Standard for Distributors WILL-1-45206A. Superscript numbers correspond
to paragraph numbers from MIL-I-45208 and numbers that follow an asterisk correspond to
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Your Company Name	REV	CAGE	DOC#:		3 of 27
				OA-101	

1.0 SCOPE^{3.1, 3.13, *1-A, B, C, D}



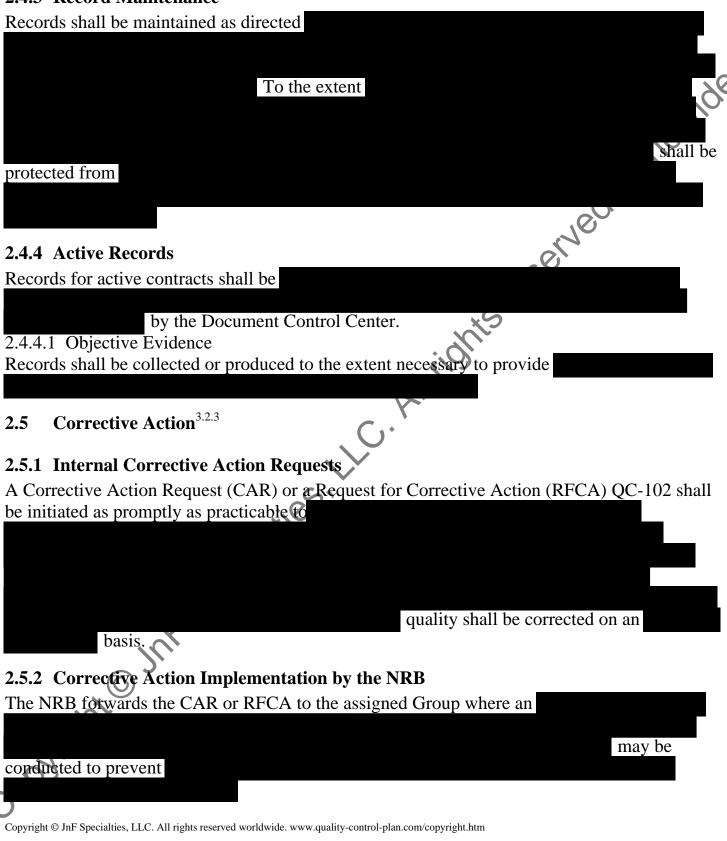
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Purchasing is	responsible for		•			
	responsible for		•			
• Quality is res	ponsible for		:			
						ile
						7
All direct manage	gement efforts shall be a	aaamnlish	od usina		norgonno	l or tooms
_	easis of meeting Quality,	_	_	objectives	nal personne	i or teams
		, cost and	Schodale	objecti (S)		
2.1.2 Problem				xS		
Quality problem	s resulting from					
			has the	authority, r	esponsibility a	ind
freedom to						
	have an in	nfluence				
		Son				
2.2 Initial Qu	ality Planning ^{3,11,1,3,11}					
2.2.1 Basic Con	ntract Review					
	up is responsible for					
110	The form used to	record this	s review i	s the Basic	Contract Revie	ew QC-
118.	3.					
2.2.2 Review of	the Quality Program	⁴ 1-E14, 2-A, A1				
	up collects data for					which
may include, but	is not limited to:					
•						
Your C	Company Name	REV	CAGE	DOC#:	0 1 101	5 of 27
					QA-101	



Prepare (IIS) Inspection Instruction Sheet QC-101. The form may include, but is not limited to: After approval the IIS is released for updated. ialties, **Records**^{3.2.2, *1-E4} 2.4 2.4.1 General Data to be recorded includes the nature of the inspection (type), number of samples inspected, number and type 2.4.2 Record Verification*13-A The Quality Group examines records for initials or stamp and date (mo/yr).

Your Company Name	REV	CAGE	DOC#:	7 of 27
			QA-101	

2.4.3 Record Maintenance*12-A, B, C, D, E



Your Company Name	REV	CAGE	DOC#:		8 of 27
				QA-101	

2.5.2.1 Corrective Action Monitoring*8-H

An initial review of the adequacy of improvements and corrections and the monitoring of the effectiveness of actions taken shall

2.5.3 Supplier Corrective Action

A Supplier corrective action shall be initiated by

An initial review of the adequacy of improvements and

corrections and

by the Quality Group.

2.5.4 Customer Request for Corrective Action

A Customer request for corrective action may

In all cases the Customer request

2.5.4.1 Corrective Action Implementation

The Corrective Action Board (CAB), working with other Company organizations as needed, analyzes

2.5.4.2 Corrective Action Progress

Progress of the corrective action shall

completes the corrective action form

and prepares a

response for

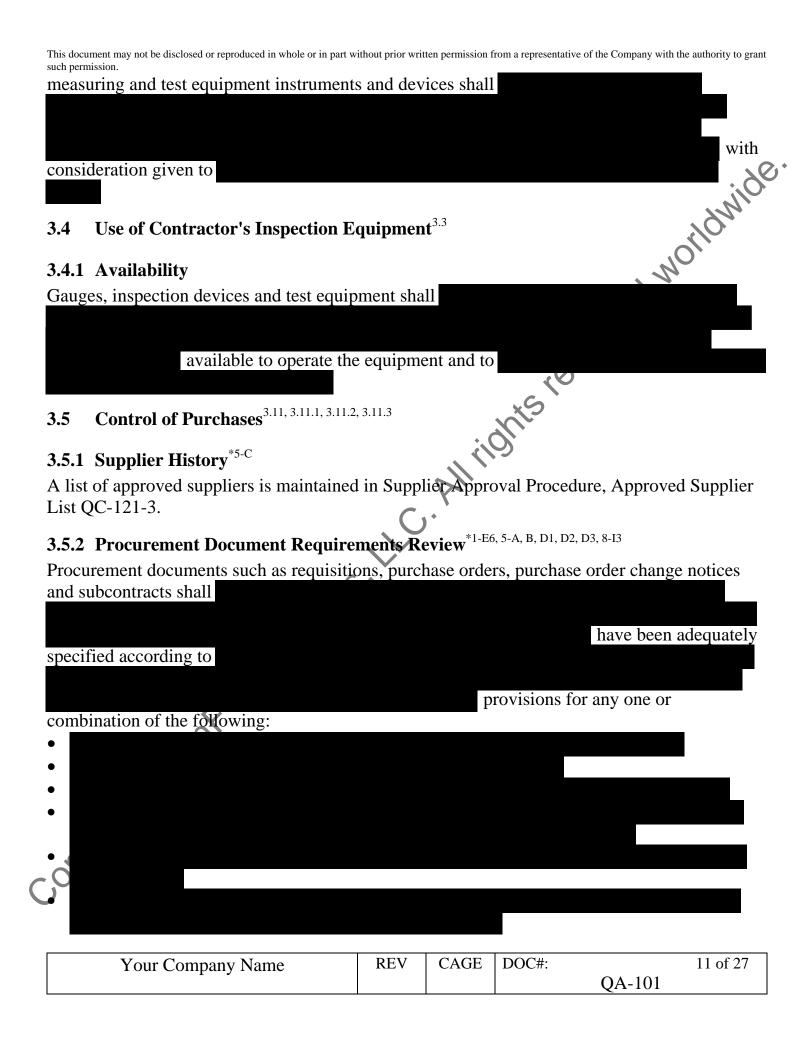
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Your Company Name	REV	CAGE	DOC#:		9 of 27
1 3				QA-101	

3.0 FACILITIES AND STANDARDS

3.1 Drawings, Documentation and Changes^{3.2.4, *1-E3, 13-A}

The Quality Group shall be removed from **Change Control**^{3.2.4, *1-E3, E14} Changes to contractual requirements shall upgrade inspection and test instructions, to the quality system of the change prior to implementation. Measuring and Test Equipment $^{3.3,\,*\text{1-E9},\,\text{E12},\,\text{7-A},\,\text{B}}$ 3.3 All measuring and test equipment instruments and devices used to determine a deliverable item's conformance to specified requirements shall New measuring and test equipment instruments and devices shall list and date each instance of Measuring and test equipment instruments and devices shall not Employee-owned Your Company Name 10 of 27 **REV** DOC#: **CAGE QA-101**



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	141					
thana ana digana ada	was in the program	ant do au	mant it is			
mere are discrepan	icies in the procurem	ent docui	ment, it is			
				by a Qua	ality Group	
presentative and re	turned to				•	
6 Materials and	l Material Control ^{3.}	9, 3.12				
\mathcal{O}						
6.1 Receiving Ins	pection*1-E6, 7, 8, 9, 11, 6	-A, A1, A2, A	3, A4, A5, B,	C, E, 8-A, D, J, J2	2, K, 9-A	
ll materials shall be						
Your Com	pany Name	REV	CAGE	DOC#:		12 of 27
2 2 3]	. J				OA-101	

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	adjus	sted upon	the basis of	f the	
Three levels of Sampling exist for non-ce	rtified Su	ppliers:			
A statistically sampled lot of material awa	aiting nor	n-conform			0
When an item drawing is revised and/or v differs from parts in stores, the early revis				te document revision leve	
Parts that have been sent out for special p	rocessing	shall			
Measuring and test equipment devices and	d measur	ement sta	ndards that	have bee	
All new measuring instruments and devic	es shall b	e	M.		
	1	examined	l upon recei	ipt only for	
All incoming supplies shall be					
The meaning supplies shall be	Ţ	Prior to in	specting		
Receiving inspection uses the following in Receiving Inspect			on for all 10	ems:	QC-114 (mo/yr)
Your Logo Special Instructions: ANSI Z 1.4; Level I reduced, AO Die-controlled = 5/lot		Specification Specification Approv	on:		
Commercial or items >50Lbs =	1/Lot				
,001/100					
Your Company Name	REV	CAGE	DOC#:	QA-101	13 of 27

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. 11 12 24 1 1	10110 14					
All limited she	elf life items received with					does not
necify an exp	iration date.					does not
	be inspected with appropria	ate				
Vhen periodic	verification of certification	n validit	ty is require	ed		
				.1	1, 1 11 1	
				, the res	sults shall be	
ccepted supp	lies shall be					
crepica supp	ones shall be				1	naintained
ntil					•	
			identified	by		
You	r Company Name	REV	CAGE	DOC#:		14 of 27
	1 2				QA-101	

QA-101

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•					
After approval, the					
	docum	ents requ	ires be updated	1	:.08
3.6.3 Raw Material Inspection		10	oc apaatec	*•	Shirthing
The Purchasing Group specifies					
The Turenasing Group specifies					
				70	
Receiving inspection personnel shal					
Raw material waiting for test shall			0		
Naw material waiting for test shan			×5		
A Calculated Risk Release form QC-1	104				
				1 11	1 1
maintained by				shall	be
maintained by					
When tests or analyses are complete the	he test report	shall			
Upon completion of inspection the ins	Spector shall				
	with a				
		until s	uch time a	s processing n	ecessarily
Unacceptable materials shall be					
	1 F10				
3.6.4 Control of Special Materials*	I-E12				
Items that are hazardous (such as					
	,			shall be inspec	cted
according to				shan be mspec	cicu
~	•				
	the			unless prob	nibited by
Your Company Name	REV	CAGE	DOC#:		16 of 27
				OA-101	

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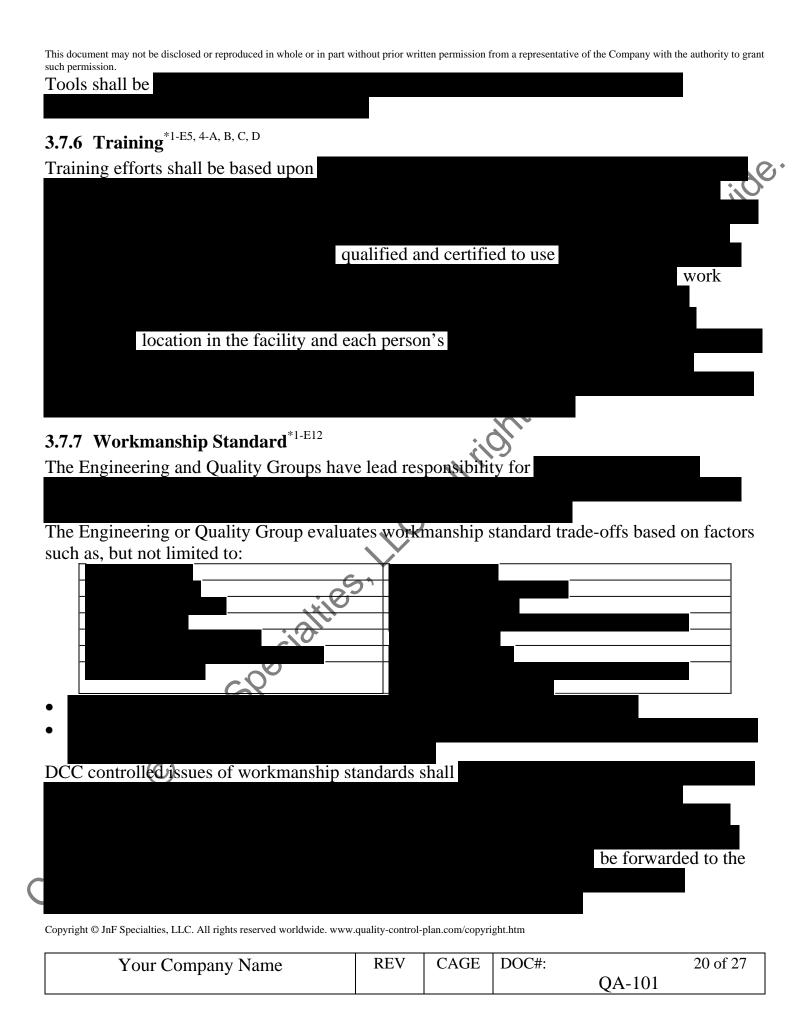
3.7 Production Processing and Fabrication^{3.2.1}

3.7.1 In-process Inspection
The Quality Group is responsible for
Parts, components and subassemblies
as defined by
or when there is an
Whenever a material condition exists that differs from
should be in the form of a
suitable for the circumstance.
3.7.1.1 Special Processes*1-E12
Ultra precise and super complex work functions shal
controlled to maintain
provided by
the work. Records of
certification/recertification of
The Manufacturing Group is responsible for
and to
the appropriate
The Quality Group is responsible for
when warranted, accomplishing the
corrective action on an
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Your Company Name	REV	CAGE	DOC#:		18 of 27
				QA-101	

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such permission.
3.7.2 Inspection Methods ^{3,4,*9-A}
Inspection methods may include, but shall be not limited to:
Inspections shall be made
using
includes verification of compliance to:
When physical inspection of processed supplies is
performed when control of product
quality is
3.7.2.1 Calculated Risk Release
In the event materials, components or assemblies are needed prior to receipt of Certified Test
Data, Certificate of Compliance or Analysis, approved Request for Deviation or Waiver or other
limited risk condition, cognizant NRB members of the Products and Quality Group may
unless waived by
umess warved sy
3.7.3 Identification ^{3.5}
Parts or assemblies found to be in compliance with inspection requirements shall
be forwarded to a secure holding area or
be followarded to a secure floiding area of
2.7
3.7.4 Failure Reporting ^{3.7}
A Nonconformance Report QC-103 shall be
3.7.5 Tooling Inspection ^{3.3}
All production tools such as jigs, fixtures and templates used for producing deliverable supplies
shall be
and work orders.

Your Company Name	REV	CAGE	DOC#:		19 of 27
1 3				QA-101	

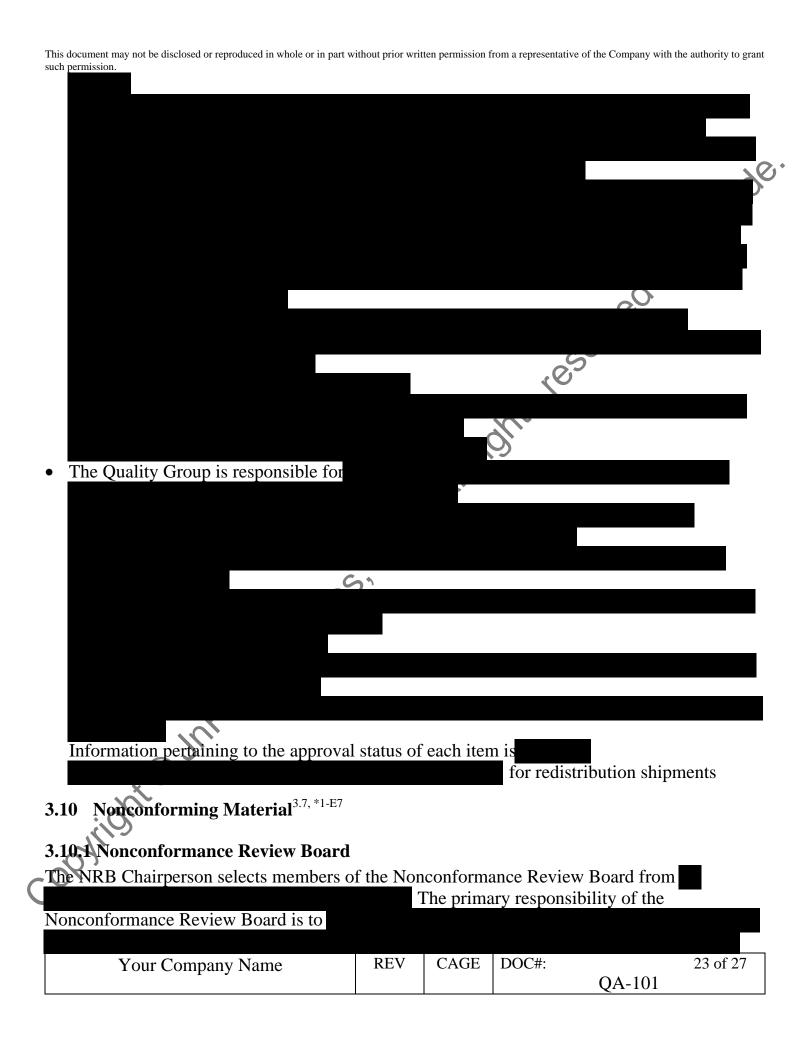


3.8 Completed Item Inspection and Testing^{3.2.1, 3.5}

3.8.1 Final Physical and Visual Inspection

All finished goods shall be				
			•	8
examination of the accompany	ing docu	mentation	n for	
Completed supplies shall be	wired W	han anasi	ified norte or occambling found to	. h o
acceptable shall be	uirea. w	nen speci	ified, parts of assemblies found to	be
				for
appropriate action.			(9)	101
When modifications, repairs or replacement	ents are re			
		shall b	be performed	
3.8.2 Final Acceptance Testing				
Supplies shall be approved for				
according to make certain that an	nronriate	warnings	s and safety notices are	
make certain that ap	ргорпасс	warmings	s and safety notices are	
				_
Nonconformance Report QC-103. The No	onconfor	nance Re	on a eview process shall report	1
When modifications, repairs or replacement	ents are re	equired af	fter	
3.8.3 Final Acceptance Processing				
After successful completion of final inspet for the following:	ection and	l test, con	mpleted supplies shall be examine	÷d
• Torrowing.				
W 6 3	DEV.	CACE	DOC!	, ,
Your Company Name	REV	CAGE	DOC#: 21 of 2 QA-101	27

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Documentation attes	sting to the acceptance	e of the s	upply sha	11		
			11 5		N	
	orage and Delivery				Jed W	
3.9.1 Protecting Pro	oduct Quality*1-E10, E	12, 8-A, D, D1	, E, F, G, H, 1	0-A, B1, B2, C, D	, E, 11-A, B, B1 thro	ough B7
	specifi <u>es, where requi</u>					
		th	e overall	effectivenes	ss of	
					ing, packing	and
marking instructions	s shall be					
						when
necessary. Labeling	to indicate					When
			When	ever possibl	e, items shall	be
Shipping and Receiv	ving is responsible for	r the follo	wing rou	tines:		
• The state of the			Wing 194			
0						
Your Com	pany Name	REV	CAGE	DOC#:	0 1 101	22 of 27
					QA-101	



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		certain su	pplies and repairs in Standard
			may be
established. 3.10.2 Nonconformance Report Processin	g		
•			
•			
3.10.3 Misrepresented Items *8-J1			2/16
When shipped supplies are discovered to l	be misre	oresented	, the Quality Group
		. (then notifies
3.10.3.1 Scrapping Items to Prevent Mis	sreprese	ntation*8	-1, 11, 12
• The NRB selects the appropriate scrap	-		om
The Consta	ny choll	roport sus	spect items to
The Compa	ily silail	report sus	spect items to
3.11 Indication of Inspection Status ^{3.5,}	*1-E13		
CO			
3.11.1 Inspection Stamps *6-D The Quality Group controls inspection sta	mps. The	e primary	acceptance stamp is
The Quality Croup a Quality inspection sur	anpsv mi	prima	
the stamp is removed from service. Stamp	s that are	9	when
	or at least		
3.11.2 Identification Media			
The inspection status of supplies is			
Your Company Name	REV	CAGE	DOC#: 24 of 27 QA-101

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3.13.1 Bailed Property

Bailed property shall be

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Your Company Name	REV	CAGE	DOC#:		26 of 27
				QA-101	

Referenced Documents:

ATA 300 – Shipping Container

C. All rights reserved worldwide. ASTM D 3951 – Commercial Preservation, Packaging, Packing and Marking

OC-101 – Inspection Instruction Form

QC-102 – Request for Corrective Action

QC-103 – Nonconformance Report Form

QC-104 - Calculated Risk Release Form

QC-105 – Good Material Tag

QC-106 - Withhold Tag

QC-107 – Routing Ticket

QC-108 – R&I Inspection Record

QC-109 - Engineering Order

QC-110 – Request for Waiver / Deviation

QC-110-1 – Mil-Std-973 Request for Waiver / Deviation

QC-111 – Mil-Std-481 Engineering Change Proposal

QC-112 – Inspection Record

QC-113 – Bad Material Tag

QC-114 – R&I Inspection Instructions

QC-115 – Property Control

QC-116 – Calibration System and Forms

QC-117 – Supplier Quality Requirements

QC-118 – Basic Contract Review

QC-119 - Traveler

QC-120 – Purchase Order

QC-120 – Furchase Order Review Instructions

QC-121-3 – Supplier Approval Procedure / Approved Supplier List

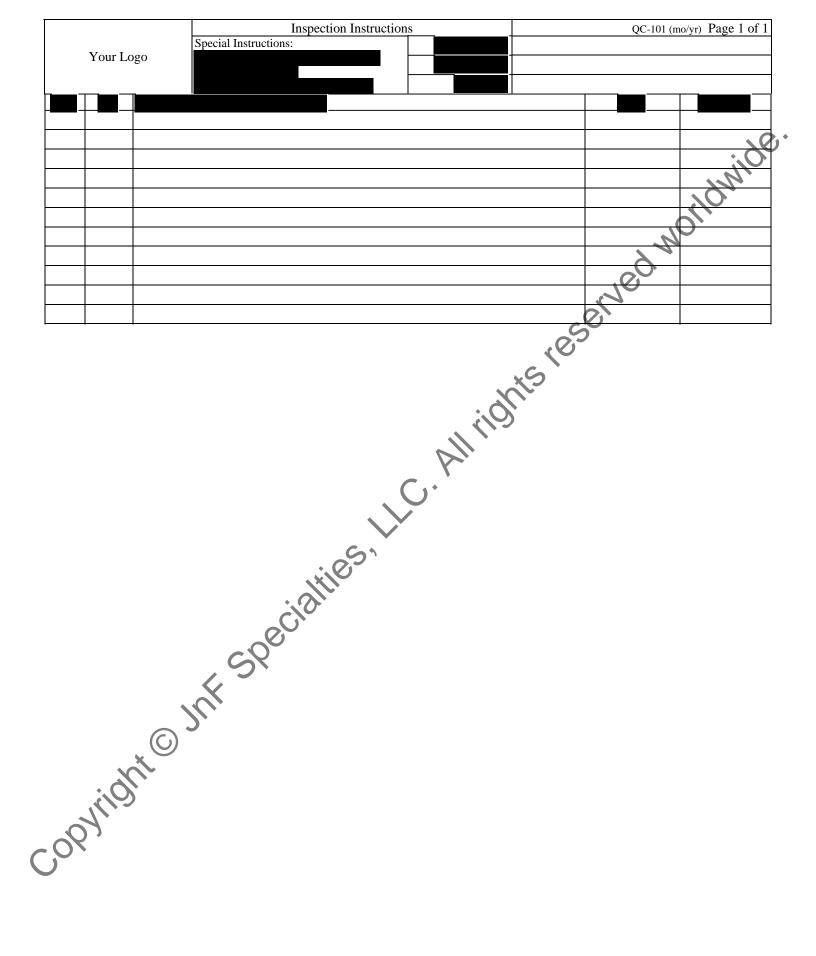
QC-122 – Dimensional Analysis Record

QC-123 – Data List

QC-124-2 - ASA-100 Quality System Survey / MIL-I-45208 Inspection System Survey

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Your Company Name	REV	CAGE	DOC#:		27 of 27
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our Logo QC-102 (mo/yr)

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Your Logo QC-104 (mo/yr)

Green = Good, Yellow = Withhold, Red = Bad

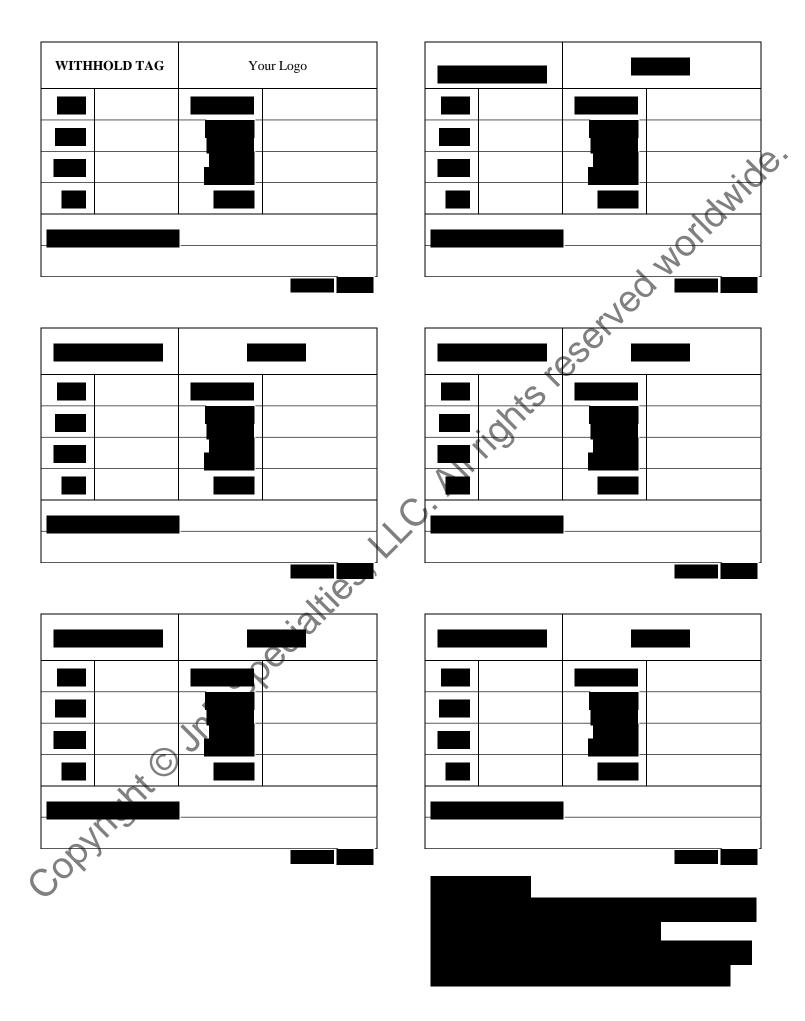
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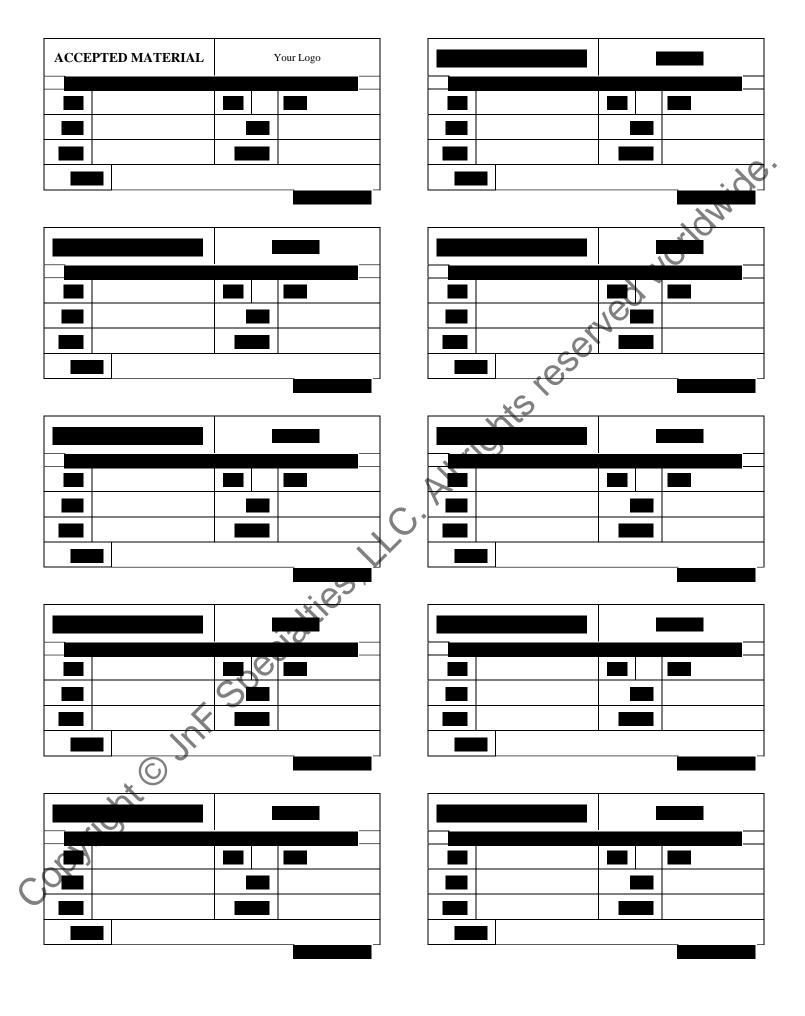
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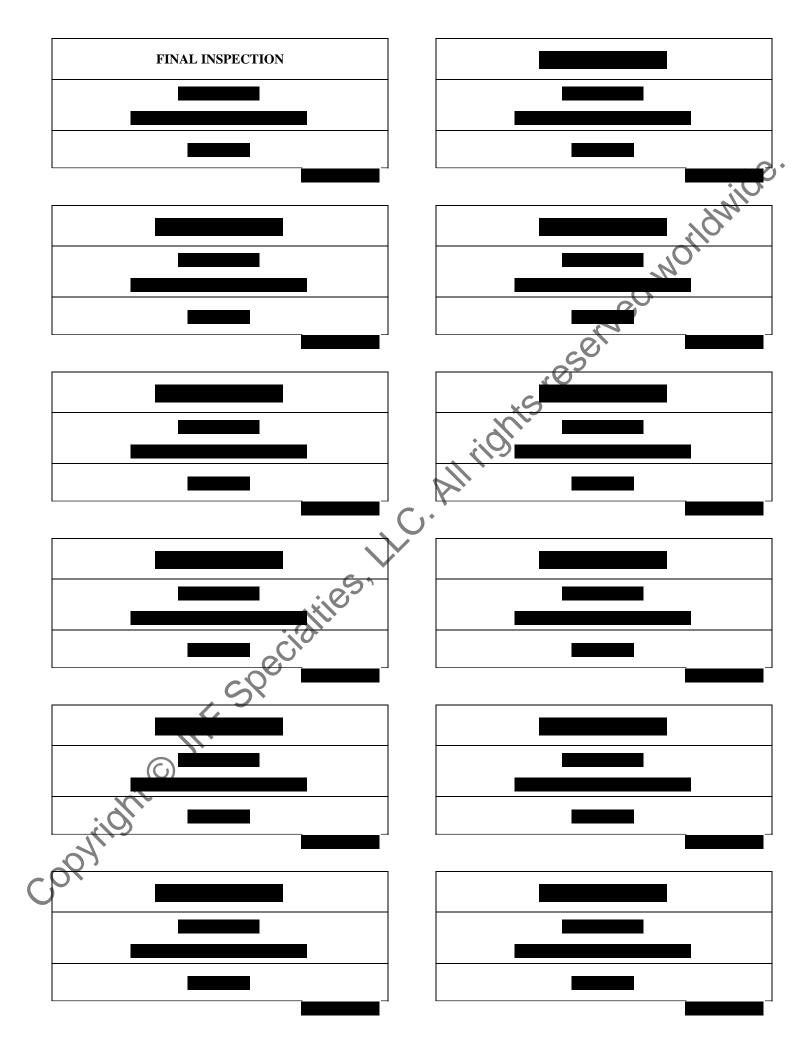
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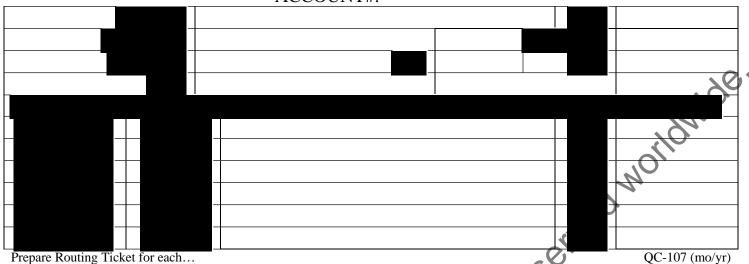
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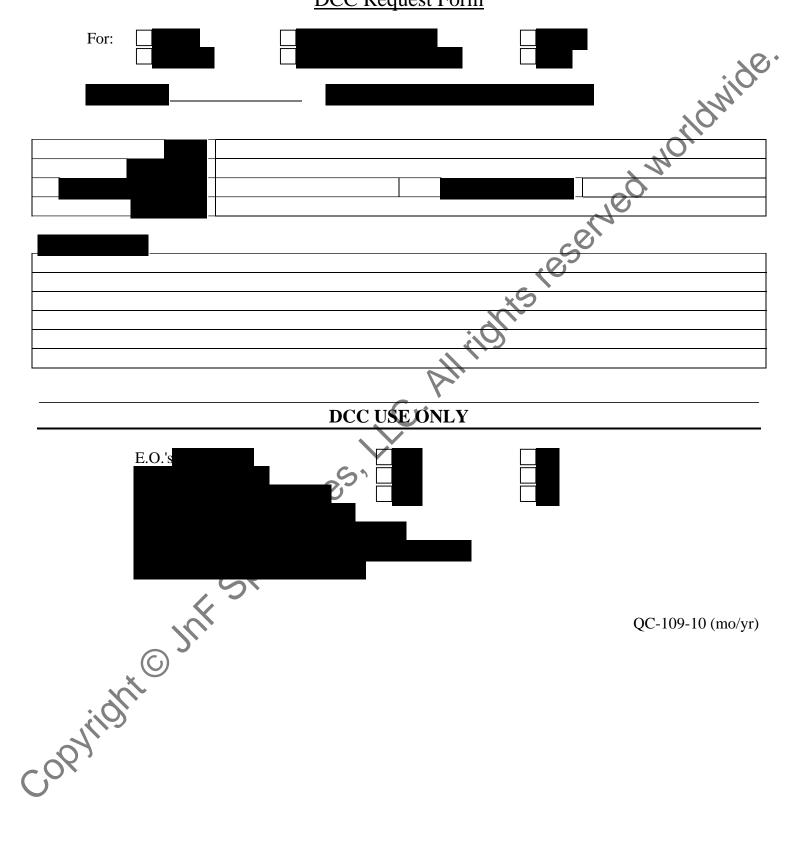
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Your Logo
QC-108 (mo/yr)

****THIS FORM MUST BE FILLED OUT COMPLETELY****

DCC Request Form



Instructions on how to fill out the DCC Request Form

The person requesting the document(s) does the following:

ed molidinide. In the section "For:" - if the document is for a vendor check the box "VENDOR" If the document is Ci COPYright Only

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Your Company REV CAGE DOC#: 2 of 2 QC-109-2

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TABLE OF CONTENTS

	OPE		
30 RF	CEIVING		
4.0 CU	JSTOMER PROPERTY RECORDS	S	•••••
4.1	USTOMER PROPERTY RECORDS Records of Misdirected Shipments Documentation Postings to Property Records ATERIAL REQUISITION/ISSUE		
1.2	Do our out at on		٠, ٢
4.2	Documentation		
4.3	Postings to Property Records		
5.0 MA	ATERIAL REQUISITION/ISSUE		
0.0 U1	FILIZATION		
8.0 PH	IVSICAL INVENTORIES		
9.0 DI	AINTENANCEIYSICAL INVENTORIESSPOSITIONBECONTRACT CONTROLEPORTS		
10.0 SU	BCONTRACT CONTROL		S
11.0 RE	EPORTS	<u>.</u>	
12.0 PR	RECIOUS METALS, EXPLOSIVE (COMPOUNDS	
13.0 RE	EQUESTING AND/OR ACQUIRING	G CUSTOMER FURNISHED PI	ROPERTY
14.0 HA	AZARDOUS WASTE MANAGEMI ORKMANSHIP	ENT	••••••
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Your Company Name	REV	CAGE	DOC#:	2 of 10
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1.0 PURPOSE

To prescribe the minimum procedures for the control of Customer Property according to the

2.0 **SCOPE** This procedure shall cover all property furnished to or acquired for use on contracts. b. 1. 2. c. d. e. f. g.

Your Company Name	REV	CAGE	DOC#:	3 of 10
			Your	Procedure #

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Receiving	Inspection	i shan mspee	t un eus	tomer ru	imsilea p	roperty t	ipon receipt	if any.
3.4 46			1	1	. 1			
3.1 If ove	rages, sho	ortages or dan	naged co	onditions	are noted			
3.2 Upon	receipt of	Customer fu	ırnished	property	or proper	ty acqui	red by the C	ompany for the
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3.3 Shipping containers that pack Customer property that are of a reusable nature shall be considered
4.0 CUSTOMER PROPERTY RECORDS
Upon receipt of Customer owned property and/or material, the Company Property
Administrator shall
In the case of material items, stock record card
shall be prepared and shall contain the following information:
a.
b. c.
b. c. d. e. f. g. h. i. Records of Misdirected Shipments
e.
f.
g.
h.
i.
4.1 Records of Misdirected Shipments
Misdirected shipments shall be reported to
provide the following information:
a.
b.
c.
d.
The Company shall forward this information
4.2 Documentation
Documentation supporting all entries to the Customer Property Records shall
4.3 Rostings to Property Records
All property record postings shall be
Target of Tools postings shall ov
V. C. N. DEV CACE DOC#. 5 of 10

Your Company Name	REV	CAGE	DOC#:	5 of 10
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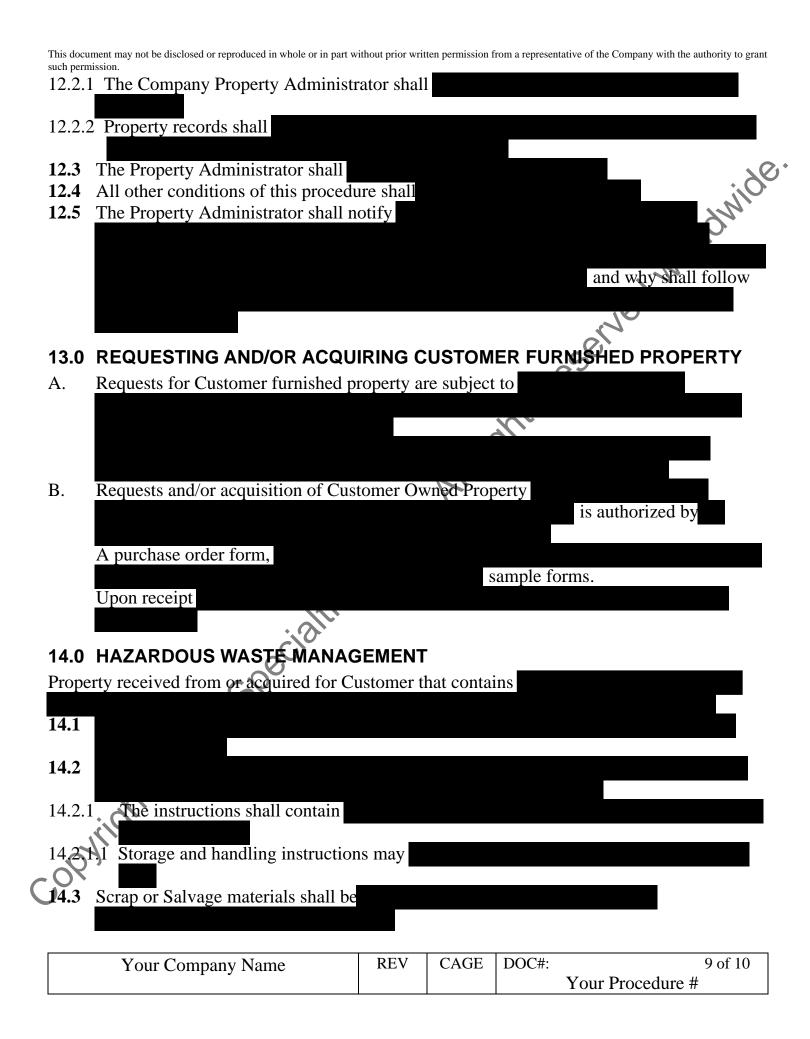
This document may not be disclosed or reproduced in whole or in part without prior written permission from	a representative of the Company with the authority to grant
such permission. 5.0 MATERIAL REQUISITION/ISSUE	
After receipt of Customer furnished material and preparation b	by the Company Property
Administrator of the required stock record cards the material sl	hall
reflect the	e issue and establish the new
	194
5.1 Sensitive material issued according to	.()
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6.0 UTILIZATION	0.0
It is the responsibility of the Company Property Administrator	to assure the Company shall
insure	the Company shan
	G
7.0 MAINTENANCE	12
The Company Property Administrator shall	
	be taken to prevent
8.0 PHYSICAL INVENTORIES Inventory, as used in this procedure, consists of	
8.0 PHYSICAL INVENTORIES	
Inventory, as used in this procedure, consists of	
with the property records.	
The personnel who perform the physical inventory shall not	
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inventoried upon completion of	physically

Your Company Name	REV	CAGE	DOC#:	6 of 10
•				Your Procedure #

Upon completion of the annual or periodic inventory the Company Property Administrator shall

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8.1 The Company shall investigate and	report			
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9.0 DISPOSITION	י כי י			
At the completion of a contract under wh	ich Custo	mer prop	erty was	furnished, the Company
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10.0 SUBCONTRACT CONTROL				
The Company purchasing function shall	insure			
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Yo	our Company Nam	ne	REV	CAGE	DOC#:			8 of 10
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15.0 WORKMANSHIP

Adherence to applicable

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Your Company Name **REV CAGE** DOC#: 10 of 10 Your Procedure #